Read carefully the information provided. Retain for future reference.
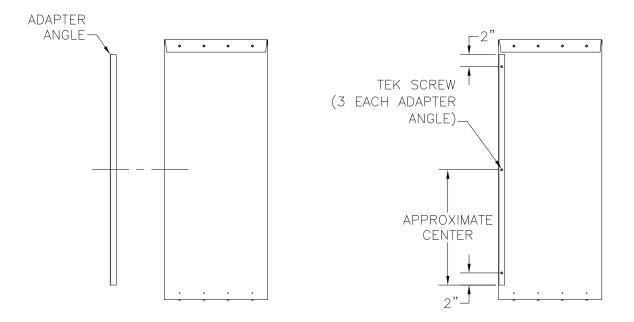
SHUTTER ADAPTER,
36" OR 48" GALV. BOX FAN,
ASSEMBLY INSTRUCTIONS

STEP 1.
SHUTTER ADAPTOR ANGLE INSTALLATION
  All four of the Adaptor Brackets (Part # SPM36) are applied to the fan housing in the same manner and as follows. With the 1" flange against the fan-housing center the Adaptor Angle on the side of the fan and make sure the 1 3/8" flange face is flush with the edge of the fan housing.
  Once the Adaptor Bracket is positioned properly attach to the fan housing using 3 - #8-18 x ½" tek screws (Part # MH90250). One screw shall be centered and the other two shall each be approximately 2" from the edge of the Adaptor Angle.

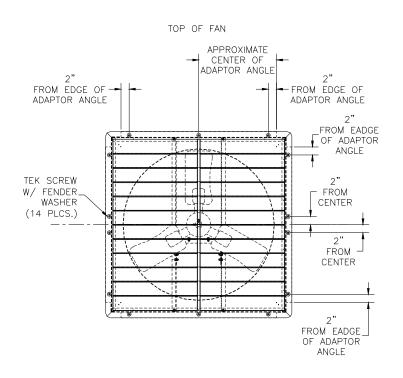 Repeat step 1 for the remaining three Adaptor Angles.

STEP 2.
SHUTTER INSTALLATION

   Align the shutter (with shutter vanes swinging away from fan blade) on the four Adaptor Angles. With the shutter properly aligned attach the shutter to the Adaptor Angles.

   The top and bottom of the shutter shall be attached using 3 - #8-18 x ½" tek screws (Part # MH90250) with 3 - #10 I.D. X 1" O.D. fender washers (Part # MH8021). One screw shall be centered and the other two shall be approximately 2" from each end.

   The shutter shall be attached to the side Adaptor Angles using 4 - #8-18 x ½" tek screws (Part # MH90250) with 4 - #10 I.D. x 1" O.D. fender washers (Part # MH8021). One screw shall be approximately 2" from each end of the Adaptor Angle and the other two shall be positioned approximately 2" either side of the center of the shutter.

<u>SERVICE AND TECHNICAL ASSISTANCE</u>

Your dealer or the Valco Service Department will be happy to answer all technical questions which will improve your use of this equipment. Be prepared with the model number and necessary information before you place a call to your dealer or Valco. If your equipment requires service when the warranty period has expired, please contact your dealer for assistance or return the unit to Valco for repair.

<u>Inquiries</u>

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