

RAYDOT RD16H HEAT RECOVERY VENTILATOR

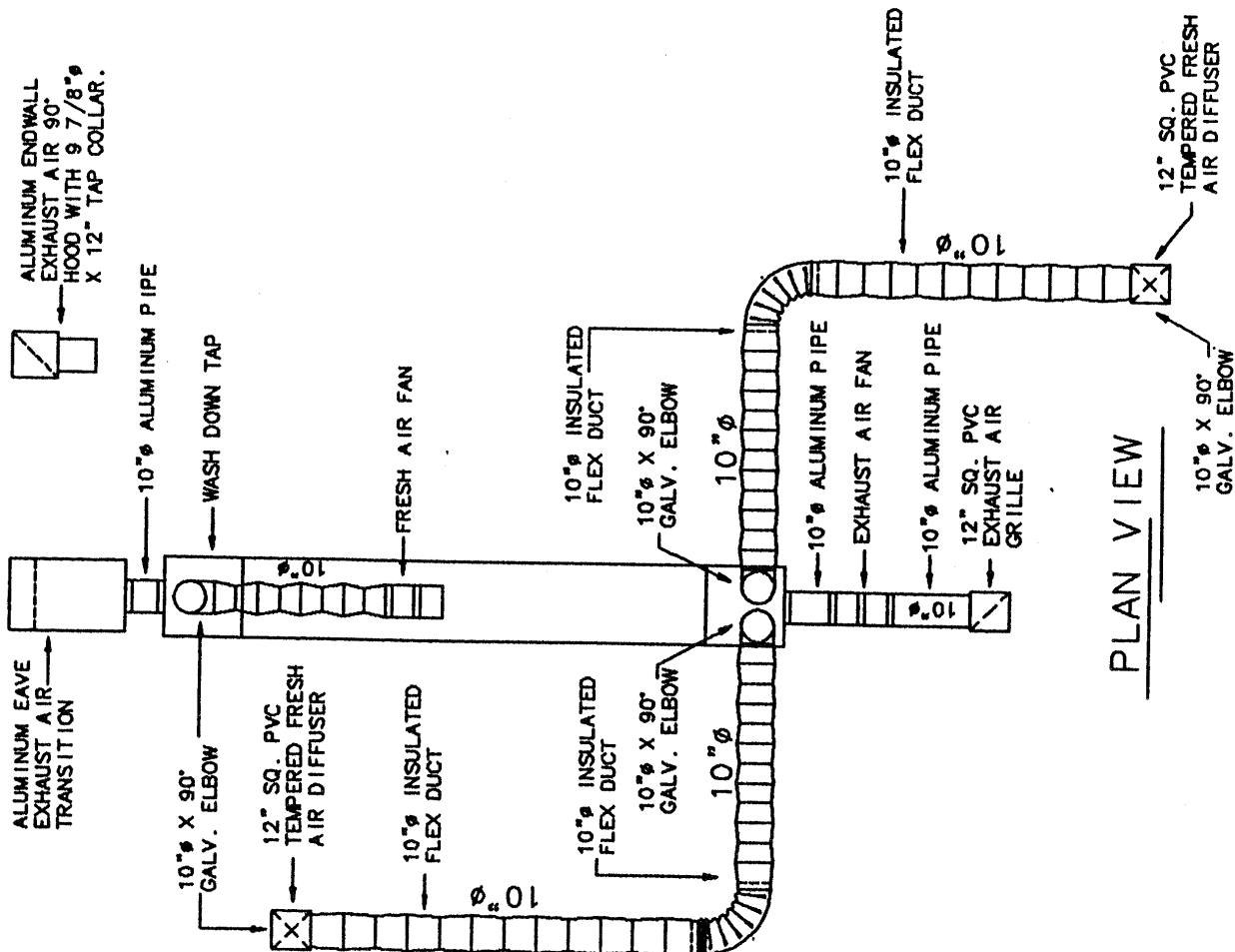
STANDARD EQUIPMENT

- 1 - HEAT RECOVERY VENTILATOR
- 1 - MTC-3C VARIABLE SPEED CONTROL
- 1 - 10" ϕ , 230 VOLT, EXHAUST FAN
- 1 - 10" ϕ , 230 VOLT, FRESH AIR FAN

OPTIONAL EQUIPMENT

- ALUMINUM EAVE EXHAUST AIR TRANSITION FITTING WITH 9 7/8" X 2" TAP COLLAR
- ALUMINUM ENDWALL EXHAUST AIR 90° HOOD WITH 9 7/8" X 12" WALL SLEEVE
- OPTIONAL TWO DIFFUSER DUCTWORK AND ACCESSORY PKG.

- 1 - WASH DOWN SYSTEM
- 2 - 10" ϕ X 2' LONG ALUMINUM PIPE SECTIONS
- 1 - 10" ϕ X 90° ALUMINUM ELBOW
- 5 - 10" ϕ X 90° GALVANIZED ELBOWS
- 3 - 10" ϕ X 25' LONG INSULATED FLEX DUCT
- 1 - 12" SQ. PVC EXHAUST AIR GRILLE
- 2 - 12" SQ. PVC TEMPERED FRESH AIR DIFFUSERS



UNLESS OTHERWISE SPECIFIED, TOLERANCES:	DATE: 012192	RAYDOT HEAT RECOVERY VENTILATOR	TOTAL VENTILATION SYSTEMS	DRAWING NUMBER 3023-A-91
	DRAWN BY: L.S.			
FUNCTIONS: ± 1/32	ENGR:	RD16H TWO DIFFUSER	SCALE: NONE	SHEET 1 OF 4
DECIMALS: ± .002 INCH: ± .015 XXX: ± .005	APPROVED:			
ANGLES: ± 0°30'	DLR:	RD16H TWO DIFFUSER	SCALE: NONE	SHEET 1 OF 4
MATERIAL:	REP:			

RAYDOT RD16H HEAT RECOVERY VENTILATOR

STANDARD EQUIPMENT

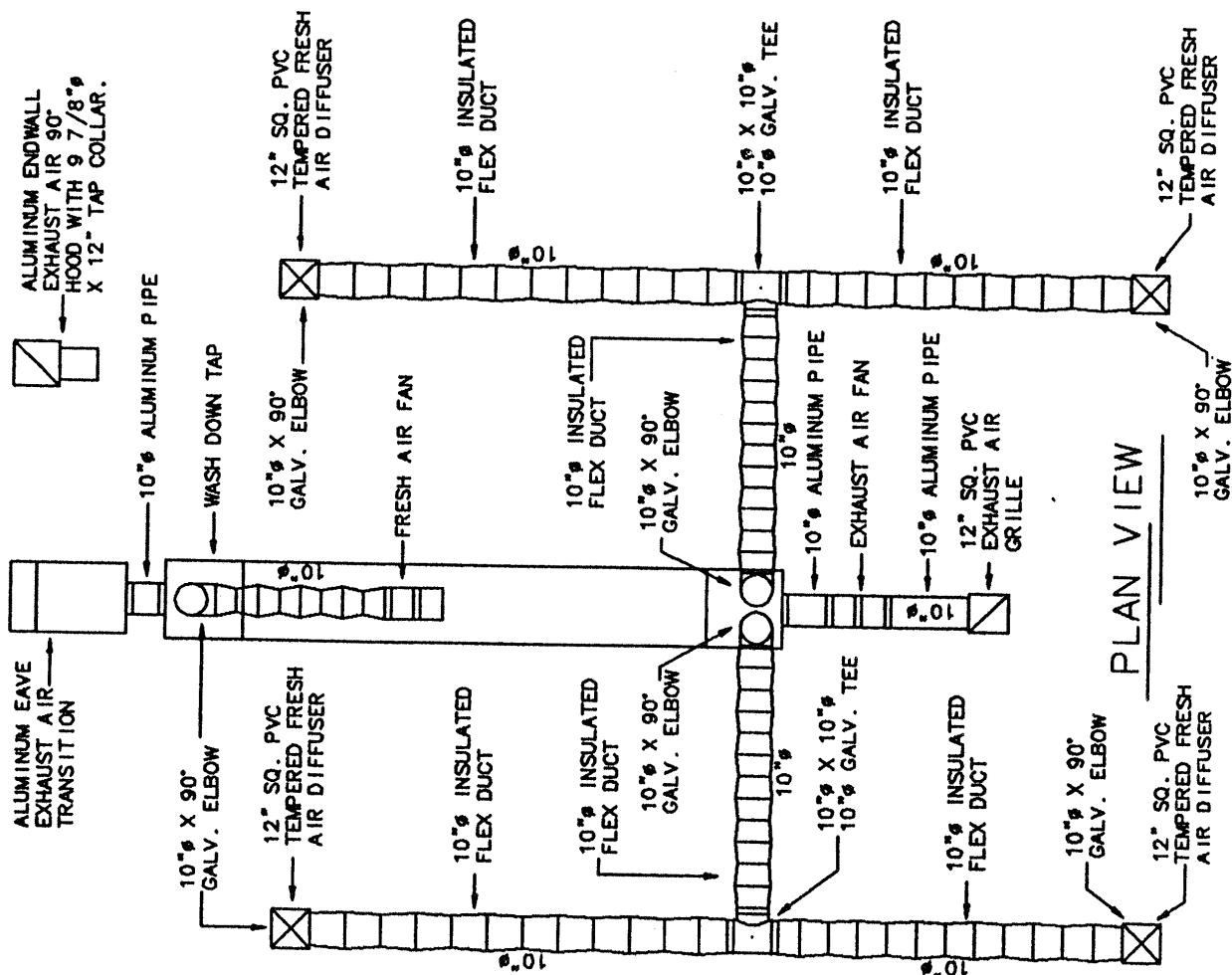
- 1 - HEAT RECOVERY VENTILATOR
- 1 - MTC-3C VARIABLE SPEED CONTROL
- 1 - 10", 230 VOLT, EXHAUST FAN
- 1 - 10", 230 VOLT, FRESH AIR FAN

OPTIONAL EQUIPMENT

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- ALUMINUM ENDWALL EXHAUST AIR 90° HOOD WITH 9 7/8" X 12" WALL SLEEVE

OPTIONAL FOUR DIFFUSER DUCTWORK AND ACCESSORY PKG.

- 1 - WASH DOWN SYSTEM
- 2 - 10" X 2" LONG ALUMINUM PIPE SECTIONS
- 1 - 10" X 90° ALUMINUM ELBOW
- 7 - 10" X 90° GALVANIZED ELBOWS
- 5 - 10" X 25' LONG INSULATED FLEX DUCT
- 1 - 12" SQ. PVC EXHAUST AIR GRILLE
- 1 - 12" SQ. PVC TEMPERED FRESH AIR DIFFUSERS
- 2 - 10" X 10" X 10" GALVANIZED TEES



		RAYDOT TOTAL VENTILATION SYSTEMS 1400 JAMES AVE. CHICAGO, ILL. 60605	
DATE: 012192 DRAWN BY: LS ENGR:		RAYDOT HEAT RECOVERY VENTILATOR	
UNLESS OTHERWISE SPECIFIED TOLERANCES: FRACTIONS ± 1/32 DECIMALS ± .005 INCHES ± .005 ANGLES ± 0°30'		RD16H FOUR DIFFUSER	
MATERIAL:		SCALE: NONE	
APPROVED:		SHEET 2 OF 4	
JLR:		3023-B-91	
REP:		DRAWING NUMBER	

RAYDOT RD18H HEAT RECOVERY VENTILATOR

STANDARD EQUIPMENT

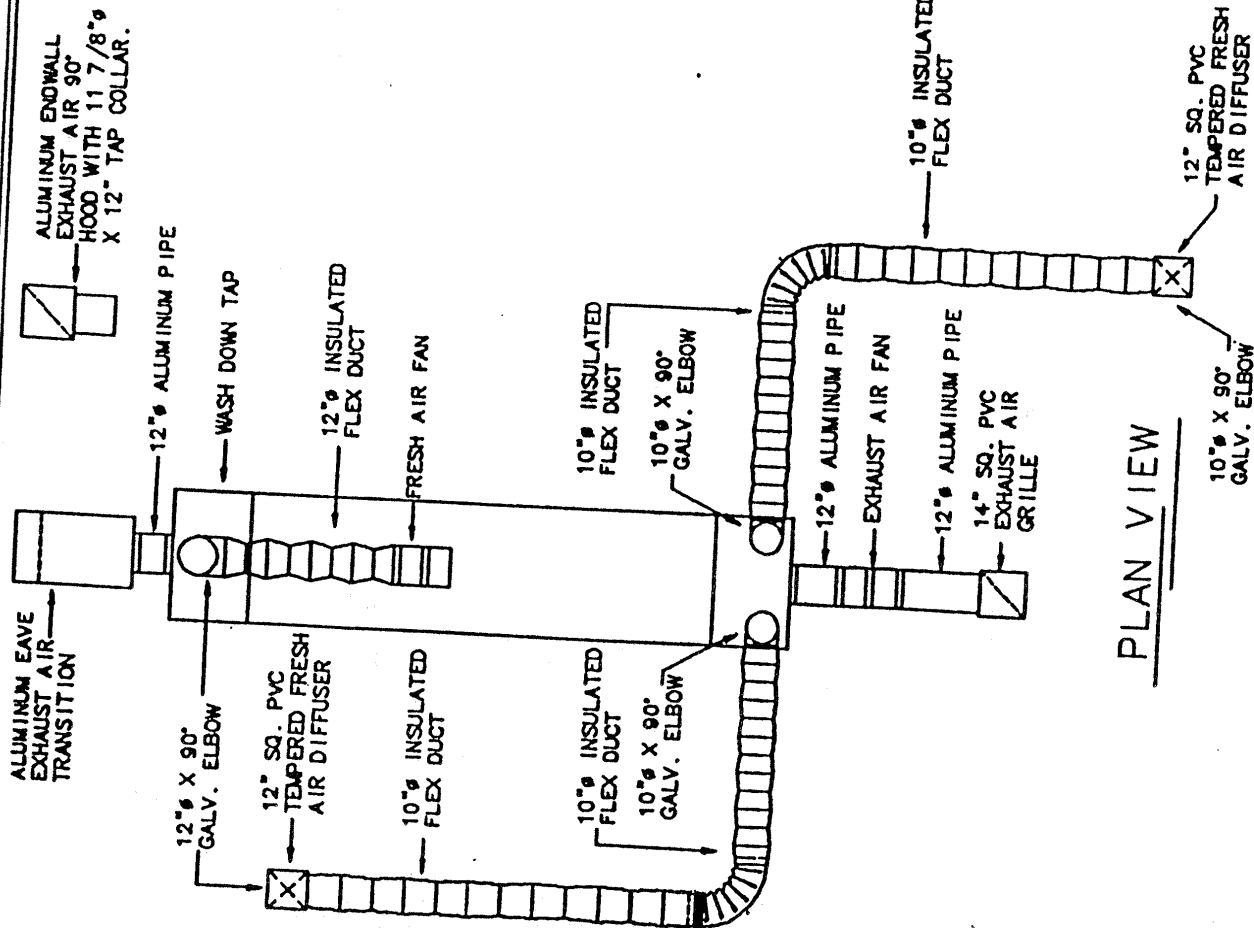
- 1 - HEAT RECOVERY VENTILATOR
- 1 - MTC-3C VARIABLE SPEED CONTROL
- 1 - 12" SQ. 230 VOLT, EXHAUST FAN
- 1 - 12" SQ. 230 VOLT, FRESH AIR FAN

OPTIONAL EQUIPMENT

- ALUMINUM EAVE EXHAUST AIR TRANSITION FITTING WITH 11 7/8" X 2" TAP COLLAR
- ALUMINUM ENDWALL EXHAUST AIR 90° HOOD WITH 11 7/8" X 12" WALL SLEEVE

OPTIONAL TWO DIFFUSER DUCTWORK AND ACCESSORY PKG.

- 1 - WASH DOWN SYSTEM
- 2 - 12" X 2" LONG ALUMINUM PIPE SECTIONS
- 1 - 12" X 90° ALUMINUM ELBOW
- 4 - 10" X 90° GALVANIZED ELBOWS
- 2 - 10" X 25' LONG INSULATED FLEX DUCT
- 1 - 14" SQ. PVC EXHAUST AIR GRILLE
- 2 - 12" SQ. PVC TEMPERED FRESH AIR DIFFUSERS
- 1 - 12" X 90° GALVANIZED ELBOW
- 1 - 12" X 25' LONG INSULATED FLEX DUCT



UNLESS OTHERWISE SPECIFIED TOLERANCES:		DATE: 012192	RAYDOT TOTAL VENTILATION SYSTEMS	
FRACTIONS: 1/32		DESIGN BY: LS	RAYDOT HEAT RECOVERY VENTILATOR	
DECIMALS: 1/16		ENGINEER: LS	RD18H TWO DIFFUSER	
INCHES: 1/8		APPROVED: LS	SCALE: NONE	
ANGLES: 15°		DRAWN: LS	SHEET 3 OF 4	
MATERIAL:		PROJECT NUMBER: 3023-C-91		

RAYDOT RD18H HEAT RECOVERY VENTILATOR

STANDARD EQUIPMENT

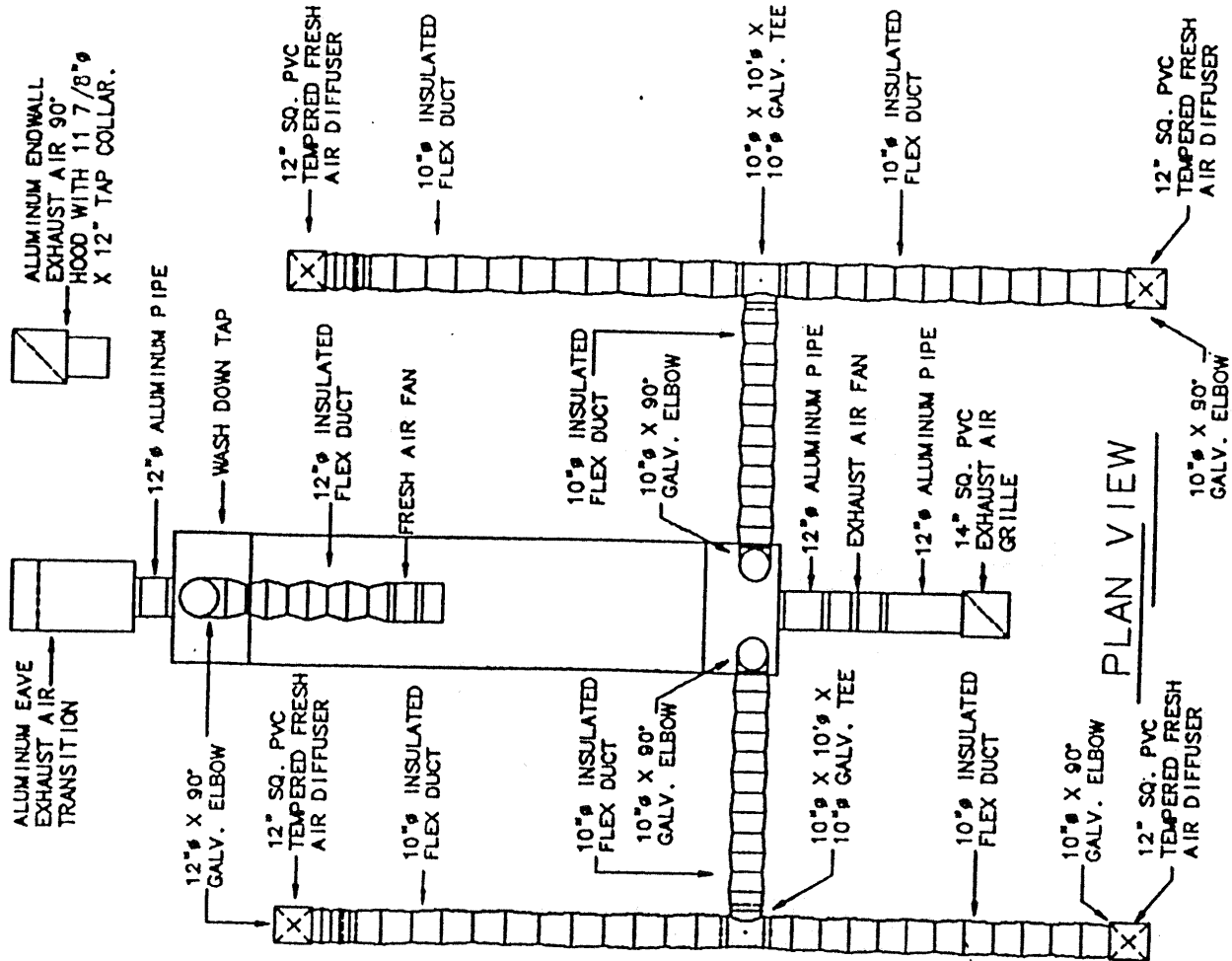
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- 1 - MTC-3C VARIABLE SPEED CONTROL
- 1 - 12" SQ. 230 VOLT. EXHAUST FAN
- 1 - 12" SQ. 230 VOLT. FRESH AIR FAN

OPTIONAL EQUIPMENT

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- ALUMINUM ENDWALL EXHAUST AIR 90° HOOD WITH 11 7/8" X 12" WALL SLEEVE

OPTIONAL FOUR DIFFUSER DUCTWORK AND ACCESSORY PKG.

- 1 - WASH DOWN SYSTEM
- 2 - 12" X 2' LONG ALUMINUM PIPE SECTIONS
- 1 - 12" X 90° ALUMINUM ELBOW
- 6 - 10" X 90° GALVANIZED ELBOWS
- 4 - 10" X 25' LONG INSULATED FLEX DUCT
- 1 - 14" SQ. PVC EXHAUST AIR GRILLE
- 4 - 12" SQ. PVC TEMPERED FRESH AIR DIFFUSERS
- 1 - 12" X 90° GALVANIZED ELBOW
- 1 - 12" X 25' LONG INSULATED FLEX DUCT
- 4 - 10" X 10" X 10" GALVANIZED TEES



RAYDOT TOTAL VENTILATION SYSTEMS 100 JAMES AVE. BIRMINGHAM, AL 35202		RAYDOT HEAT RECOVERY VENTILATOR RD18H FOUR DIFFUSER		DATE: 012192 DRAWN BY: LLS ENGR: APPROVED: TLR: REP:
UNLESS OTHERWISE SPECIFIED, TOLERANCES: FINISHES: ± 1/32 DECIMALS: .001 INCHES: .015 ANGLES: ± 0°30'		SCALE: NONE SHEET 4 OF 4		3023-D-91

RAYDOT PACKAGE UNIT PRICE LIST

RD-16-H	24 5/8" X 12 5/8" X 16'	PKG UNIT*	\$2078.00
RD-18-H	42" X 12 5/8" X 18'	PKG UNIT*	2673.00

*INCLUDES HRV, 2 - Inline Tube Fans (10" dia. RD-16-H; 12" dia. RD-18-H), and MTC-3C Control.

ACCESSORIES:

Eave Exhaust Transition Box w/10"d. or 12" Tap collar	\$190.00
90 deg. Exhaust Elbow w/10"d. Sleeve (Endwall Exhaust)	98.00
90 deg. Exhaust Elbow w/12"d. Sleeve (Endwall Exhaust)	118.00
12" X 12" Air diffuser w/10"d. neck adaptor	35.53
14" X 14" Air diffuser w/12"d. neck adaptor	38.68
Wash Down Pipes for RD-16-H	125.00
Wash Down Pipes for RD-18-H	163.00
Balancing Damper 10"d.	4.50
90 deg. X 10"d. Aluminum Elbow	.032
90 deg. X 12"d. Aluminum Elbow	.032
90 deg. X 10"d. Galvanized Elbow	24GA
10"d. X 5' Galvanized pipe	24GA
10"d. X 4' Aluminum pipe	.024
12"d. X 4' Aluminum pipe	.024
10"d. X 10"d. X 10"d. Galvanized Tee	24GA.
10"d. X 25' Insulated Flex	
12"d. X 25' Insulated Flex	
8" d. X 25' Insulated Flex	
10"d. X 8"d. Reducer - Increaser Galvanized	
10"d. X 12"d. Reducer - Increaser Aluminum	

53.62

RD16H TWO DIFFUSER STANDARD DUCTWORK AND ACCESSORIES

1	-	WASH DOWN SYSTEM
2	-	10" Ø X 2' ALUMINUM PIPE SECTIONS
1	-	10" Ø X 90° ALUMINUM ELBOW
5	-	10" Ø X 90° GALVANIZED ELBOWS
3	-	10" Ø X 25' INSULATED FLEX DUCT
1	-	12" X 12" PVC EXHAUST INTAKE, WITH
		10" Ø NECK ADAPTER (NO INSERTS)
2	-	12" X 12" PVC MULTI-DIRECTIONAL DIFFUSERS,
		WITH 10" Ø NECK ADAPTER AND DAMPER

\$569.67

RD16H FOUR DIFFUSER STANDARD DUCTWORK AND ACCESSORIES

1	-	WASH DOWN SYSTEM
2	-	10" Ø X 2' ALUMINUM PIPE SECTIONS
1	-	10" Ø X 90° ALUMINUM ELBOW
7	-	10" Ø X 90° GALVANIZED ELBOWS
5	-	10" Ø X 25' INSULATED FLEX DUCT
1	-	12" X 12" PVC EXHAUST INTAKE, WITH
		10" Ø NECK ADAPTER (NO INSERTS)
4	-	12" X 12" PVC MULTI-DIRECTIONAL DIFFUSERS,
		WITH 10" Ø NECK ADAPTER AND DAMPER
2	-	10" Ø X 10" Ø X 10" Ø GALVANIZED TEES

\$868.61

OPTIONS:

ALUMINUM EAVE TRANSITION W/10" Ø TAP COLLAR, \$190.00
ALUMINUM ENDWALL EXHAUST HOOD W/10" Ø SLEEVE, \$98.00

RD18H TWO DIFFUSER STANDARD DUCTWORK AND ACCESSORIES

1	-	WASH DOWN SYSTEM
2	-	12" Ø X 2' ALUMINUM PIPE SECTIONS
1	-	12" Ø X 90° ALUMINUM ELBOW
1	-	12" Ø X 90° GALVANIZED ELBOW
4	-	10" Ø X 90° GALVANIZED ELBOWS
2	-	10" Ø X 25' INSULATED FLEX DUCT
1	-	12" Ø X 25' INSULATED FLEX DUCT
1	-	14" X 14" PVC EXHAUST INTAKE, WITH
1	-	12" Ø NECK ADAPTER (NO INSERTS)
2	-	12" X 12" PVC MULTI-DIRECTIONAL DIFFUSERS, WITH 10" Ø NECK ADAPTER AND DAMPER

\$648.94

RD18H FOUR DIFFUSER STANDARD DUCTWORK AND ACCESSORIES

1	-	WASH DOWN SYSTEM
2	-	12" Ø X 2' ALUMINUM PIPE SECTIONS
1	-	12" Ø X 90° ALUMINUM ELBOW
1	-	12" Ø X 90° GALVANIZED ELBOW
6	-	10" Ø X 90° GALVANIZED ELBOWS
4	-	10" Ø X 25' INSULATED FLEX DUCT
1	-	12" Ø X 25' INSULATED FLEX DUCT
2	-	10" Ø X 10" Ø GALVANIZED TEES
1	-	14" X 14" PVC EXHAUST INTAKE, WITH
1	-	12" Ø NECK ADAPTER (NO INSERTS)
4	-	12" X 12" PVC MULTI-DIRECTIONAL DIFFUSERS, WITH 10" Ø NECK ADAPTER AND DAMPER

947.88

OPTIONS:

ALUMINUM EAVE TRANSITION W/12" Ø TAP COLLAR, \$190.00
ALUMINUM ENDWALL EXHAUST HOOD W/12" Ø SLEEVE \$118.00

MTC-3C MODULATING TEMPERATURE CONTROL

GENERAL INFORMATION

- Non-metallic, non-corrosive, water resistant enclosure
 - 6 degrees Fahrenheit temperature modulating band
 - Transient protected
 - Minimum air flow adjustment up to 95%
 - Automatic or manual settings
 - C.S.A. file number LR61791
 - Overload protected by fuse
- CAUTION: FOR CONTROL OF SHADED POLE, PERMANENT SPLIT CAPACITOR, OR UNIVERSAL MOTORS ONLY.

ELECTRICAL RATINGS

Voltage: 120/240 VAC Amps: 10 FLA rating (Full Load Amps)
Freq: 50-60HZ Phase: 1 (Single Phase)

OPERATION

The MTC-3C can be used in two modes; automatic or manual control:

To set up the automatic control mode:

- a) Turn the TEMP SET knob completely clockwise.
- b) Turn the IDLE SET knob to the minimum speed desired.
- c) Turn the TEMP SET knob to the desired temperature.

To set up for manual control mode:

- a) Turn the TEMP SET knob completely clockwise.
- b) Turn the IDLE SET knob to desired idle speed.

KNOB INSTALLATION AND CALIBRATION

- Turn on power to MTC-3C.
- Turn the TEMP SET shaft fully clockwise.
- Turn the IDLE SET shaft fully counter-clockwise.
- Install the knob with the pointer centered on the "10" position.
- Slowly turn the TEMP SET shaft counter-clockwise until fan speed begins to increase. Install the knob so the pointer lines up with the actual barn temperature. The MTC-3C is now calibrated.

IMPORTANT

Evidence of moisture damage will void warranty.

Use liquid tight connectors at power entry points. Preferred entry point is the bottom portion of the control box.

INSTALLATION INSTRUCTIONS

Warning: Disconnect power source before servicing control or fan.

Mount the control so it is easily monitored and the sensor is out of reach of animals.

Grounding: A grounding stud has been provided at the cable entrance to the control.

WARNING: To avoid any damage, check wiring before turning power on.

120 Vac: Connect the White wire marked #5 to the neutral side of the line and the common lead going out to the motor. Connect the Blue wire marked #3 to the other side of the motor. Connect the Black wire marked #6 to the line side of the power line coming into the control. Insure the White wire marked #4 has a Marrette or similar connector installed to insulate any bare wire.

240 Vac: Connect the White wire marked #4 to one side of the line and the common lead going out to the motor. Connect the Blue wire marked #3 to the other wire out of the motor. Connect the Black wire marked #6 to the other line side. Insure the White wire marked #5 has a Marrette or similar connector installed to insulate any bare wire.

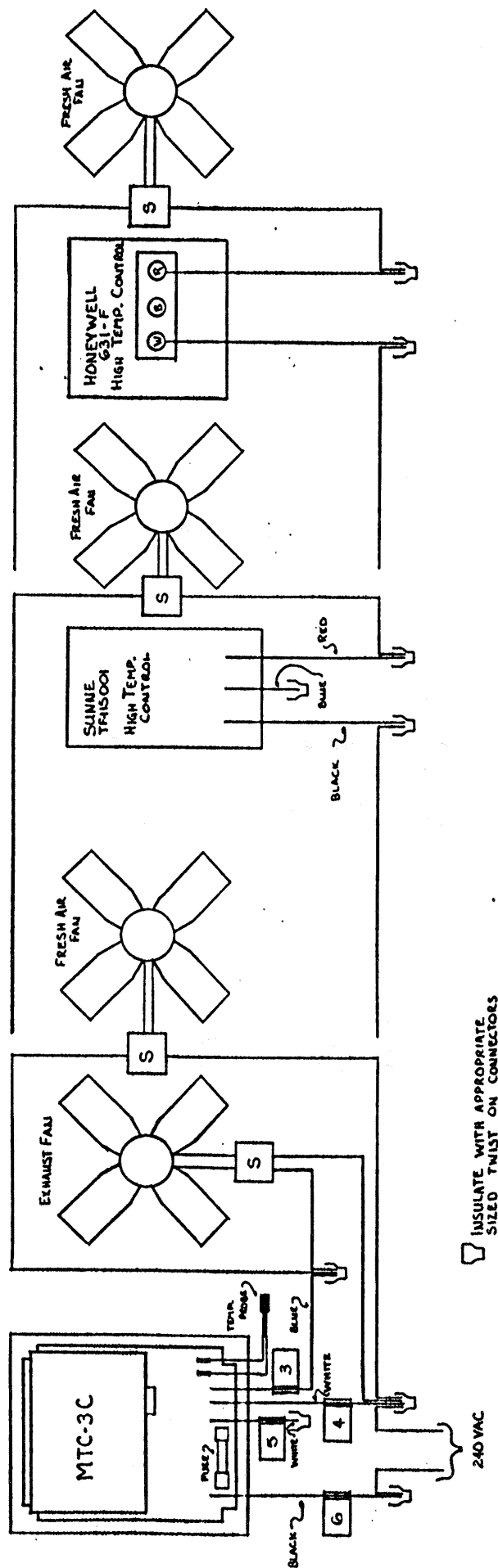
Temperature Probe: The MTC-3C is shipped with the Liquid tight strain relief not tightened. After the MTC-3C is installed, insure the probe is connected to the fast-on tabs. Gently pull on the probe to extend it out of the enclosure and tighten the compression nut on the strain relief.

Remote Temperature Sensing: The temperature probe may be extended to 500 feet. Longer probes are available and may be ordered through your dealer. We do not recommend running the probe inside conduit or parallel to other power lines. When installing Temperature probes in parallel we do not recommend running them closer than 12"/30cm.

CAUTION

Although our quality control procedures are very strict and every control goes through several test procedures, the possibility still exists something may fail beyond our control.

After initial installation, check the control after four hours of operation to ensure it is operating properly.

[illegible]

There should be a backup method of ventilation and/or an alarm system in place in case the fan motor or the MTC-3C fail to operate properly.

TROUBLE SHOOTING GUIDE

WARNING: Disconnect power source before servicing control or fan.

SYMPTOM: FAN MOTOR WON'T RUN:

- Make sure the fan motor's thermal cut out is reset.
- Check wiring for accuracy.
- Ensure power is available to control with a test light or voltmeter.
- Check fuse by substituting with another one. If fuse blows immediately, a problem exists with the wiring or the fan motor. If the fuse takes longer (minutes, days or weeks) to blow, the load is exceeding the current rating of the control.
- Return unit for service.

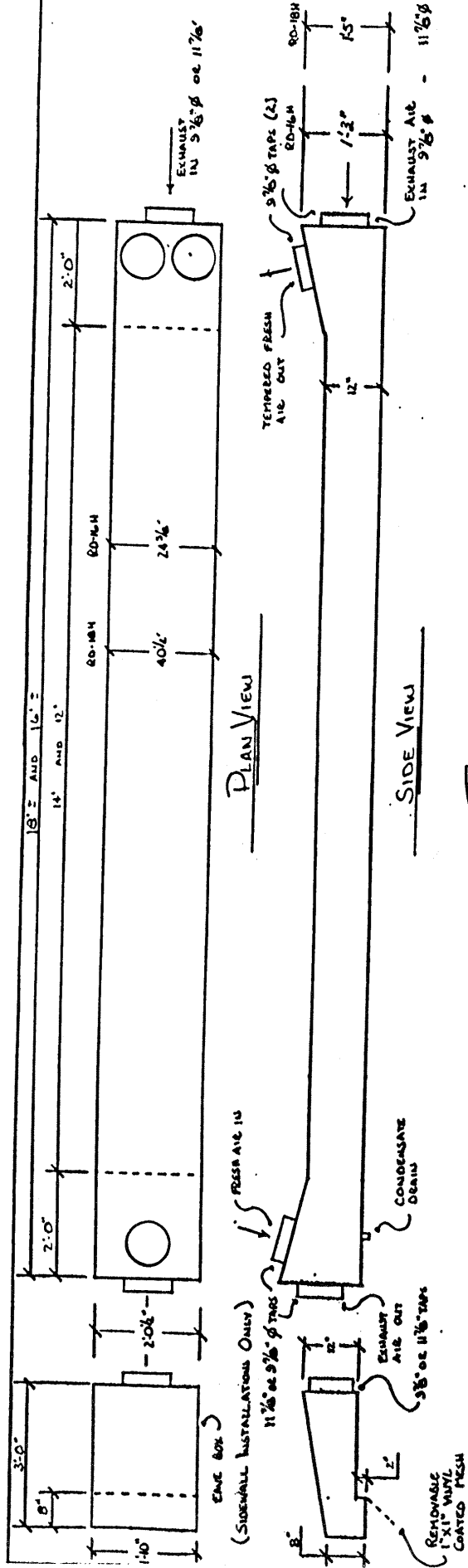
SYMPTOM: FAN MOTOR GROWLS

- To ensure the motor is working, wire motor directly to the power source lines by: disconnecting line from #6 (black), disconnect the motor from #3 (blue) and connect the line directly to the motor.
- Use a short probe (stock probe length) on the MTC-3C unit to ensure excessive noise is not being induced onto the probe.
- Return unit for service.

SYMPTOM: FAN MOTOR SPEED CANNOT BE CONTROLLED BY THE TEMPERATURE SET KNOB.

- If the motor runs at idle or full speed regardless of what the Temperature Set knob is set at, replace the temperature Probe (order part #MT-P3).

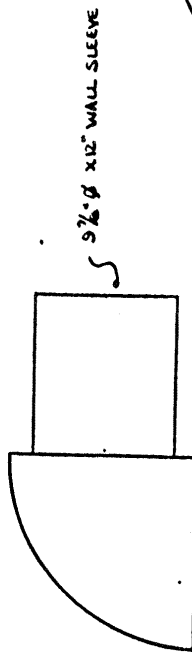
If this guide fails to resolve the problem, consult your dealer.



(SIDEWALL INSTALLATION ONLY) 1" FRESH AIR IN

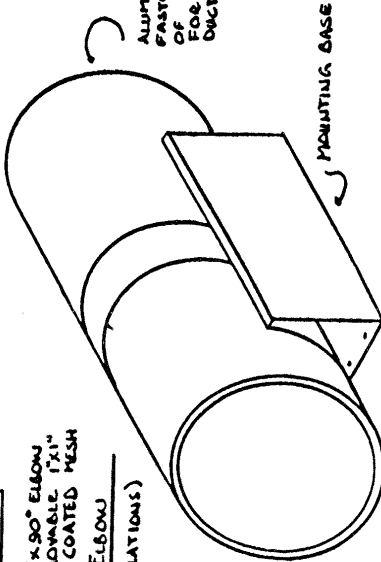
Plan View

SIDE VIEW



4" x 14" x 90° ELBOW
W/REMOVABLE 1"x1"
VINYL COATED MESH

ALUMINUM EXHAUST ELBOW
(FOR ENDWALL INSTALLATIONS)



ALUMINUM COLLAR INSERTS
FASTENED INTO ENDS
OF PVC TUBE FOR
FAN ATTACHING FLEX
DUCT.

6"x16" x 90° ELBOW
W/REMOVABLE 1"x1"
VINYL COATED MESH

ALUMINUM EXHAUST ELBOW

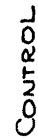
(FOR ENDWALL INSTALLATIONS)

10" ϕ 12" ϕ PVC IN LINE
TUBE AXIAL FAN

FAIR NOTE:
FLEX DUCT
EACH END.
EXHAUST FAN TO HAVE A
COLLAR INSTALLED IN
NO FAN GUARD NEEDED.

FRESH AIR FAN TO HAVE A FLEX
DUCT COUPLER INSTALLED ON THE
DISCHARGE END AND A FAN
GUARD INSTALLED IN INTAKE END.

[illegible]



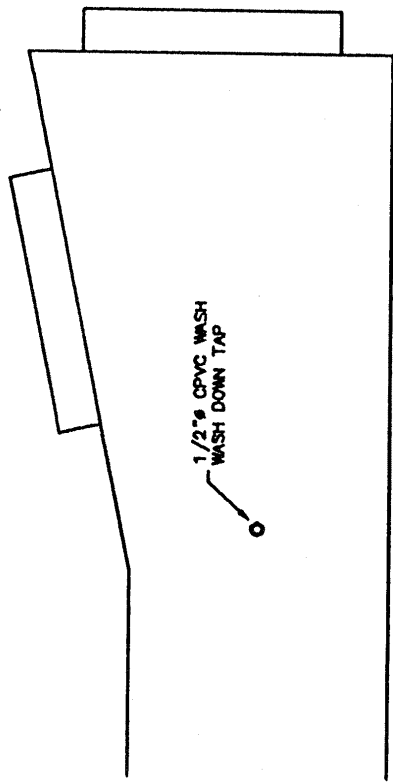
EXHAUST FAN TO HAVE ALUMINUM DUCT STARTER
INSERTS INSTALLED IN EACH END, NO FAN GUARD NEEDED.

FRESH AIR FAN TO HAVE ALUMINUM DUCT STARTER INSERT
INSTALLED IN DISCHARGE END, FAN GUARD TO BE
INSTALLED IN INTAKE END.

10" x 12" DIAMETER PVC
TUBE AXIAL FANS

[illegible]

RAYDOT HEAT
RECOVERY VENTILATOR



1/2" CPVC WASH
WASH DOWN TAP

CONDENSATE DRAIN

SIDE VIEW

* INSULATE ALL PIPING
EXPOSED INTO ATTIC AREA

1/2" CPVC PIPE



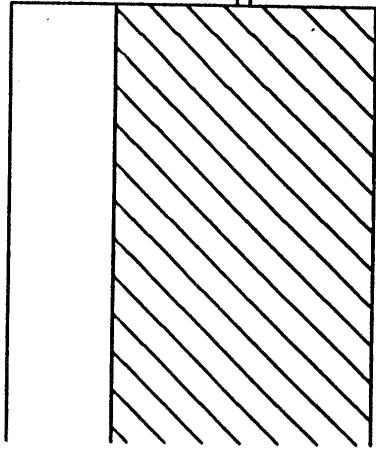
CEILING MATERIAL

HOSE BIB CONNECTION

SECTION VIEW

* INSULATE ALL PIPING
EXPOSED INTO ATTIC AREA

RAYDOT HEAT
RECOVERY VENTILATOR



1/2" X 90°
CPVC ELBOW

1/2" CPVC PIPE



CEILING MATERIAL

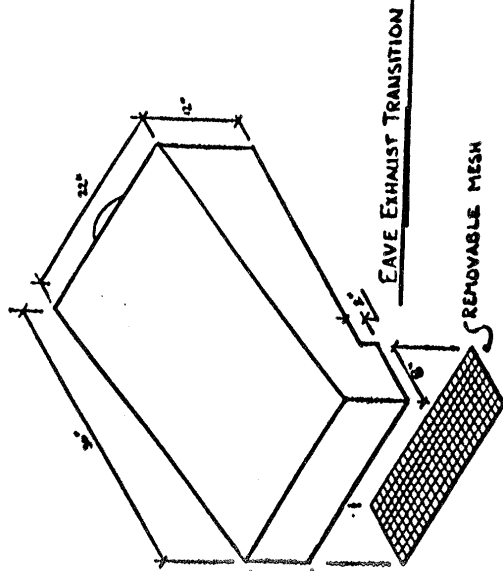
1/2" X 90°
CPVC ELBOW

1/2" X 90°
CPVC ELBOW

GATE VALVE
WITH THUMB DRAIN

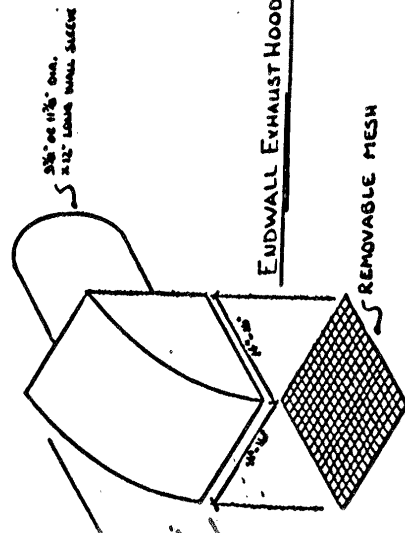
SECTION VIEW

UNLESS OTHERWISE SPECIFIED TOLERANCES:		DATE: 03.13.92	WASH DOWN CONNECTION DETAIL		 TOTAL VENTILATION SYSTEMS FOR AIRFLOW AND PRESS. OF FLOW	DRAWING NUMBER 2018-A-92
		DRAWN BY: LS				
FRACTIONS ± 1/32		EXGR:				
DECIMALS ± .005		APPROVED:				
INCH .XX ± .015 .XXX ± .005		DLR:				
ANGLES ± 0°30'		REP:	SCALE: NONE		SHEET 1 OF 1	
MATERIAL:						



EAVE EXHAUST TRANSITION

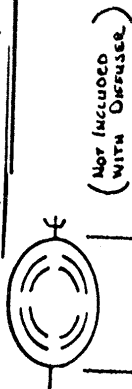
REMOVABLE MESH



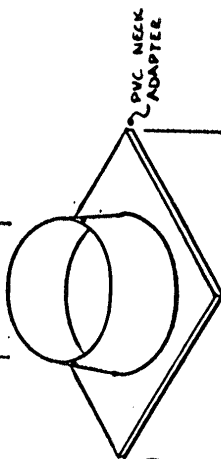
ENDWALL EXHAUST HOOD

REMOVABLE MESH

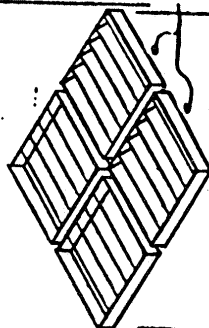
GALV. BALANCING DAMPER



(NOT INCLUDED WITH DIFFUSER)

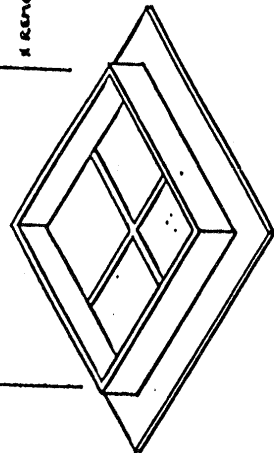


PVC NECK ADAPTER

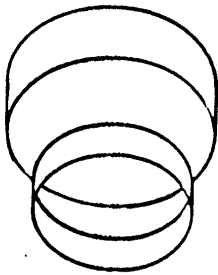


INDIVIDUAL DIFFUSERS (PVC)

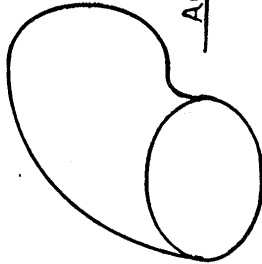
REMOVE FOR EXHAUST GUIDE



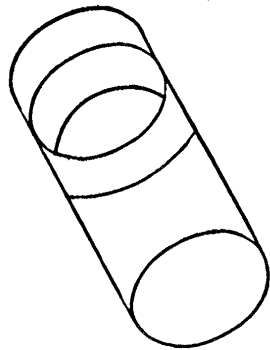
PVC CEILING DIFFUSER



REDUCER/INCRASER



ALUMINUM 90° ELBOW



GALV. TEE 10x10x10

										RAYDOT										RAYDOT HRV ACCESSORIES										2. C-7										DRAWING NO.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																					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INSTALLATION GUIDE

RAYDOT package unit Heat Recovery Ventilators are designed for attic installations. The exhaust can either be through the endwall or out the eave overhang. The fresh air fan is designed to mount on top of the HRV and can be "Hard" piped into the fresh air intake tap.

For eave overhang exhaust systems a transition can be ordered to fit the roof line and extend out into the overhang. The HRV can be "Hard Piped" into this transition fitting.

For endwall exhaust systems a 90 degree elbow with a round wall sleeve can be ordered. This fitting also can be "Hard Piped" to the HRV.

The exhaust fan is designed to be installed "In Line" between the ceiling exhaust grille and the HRV, and should be "Hard Piped".

Distribution ductwork should extend from the tempered fresh air taps to the ceiling diffusers. Try to avoid unnecessary tight bends in this ductwork if flex duct is used.

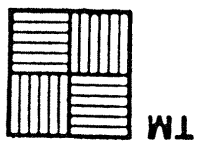
All ceiling diffusers should be accompanied by a "Hard" 90 degree elbow to assist in proper air flow. Ceiling diffusers should also be ordered with balancing dampers.

A 1 1/2" condensate drain is furnished on the unit and should be plumbed into the room and to the waste area. Slope HRV approximately 1/8" per foot to assist condensate drainage.

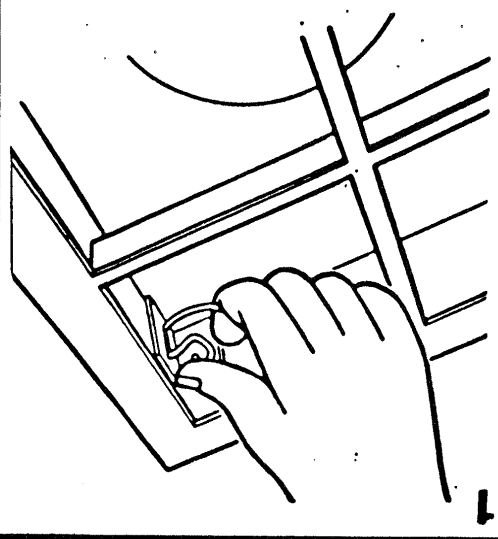
All exposed un-insulated ductwork should be field wrapped with faced insulation and all seams taped.

polypipe

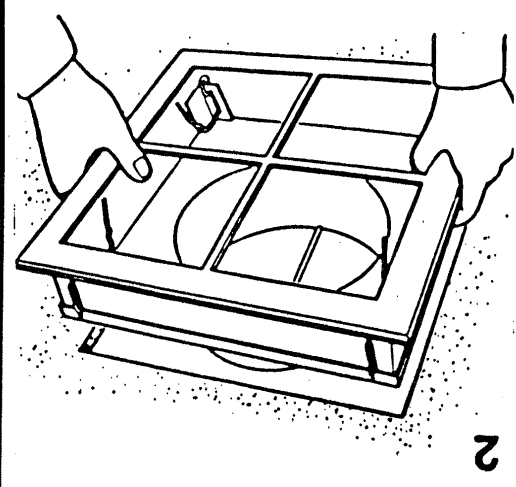
Range of MULTI DIRECTIONAL OUTLETS



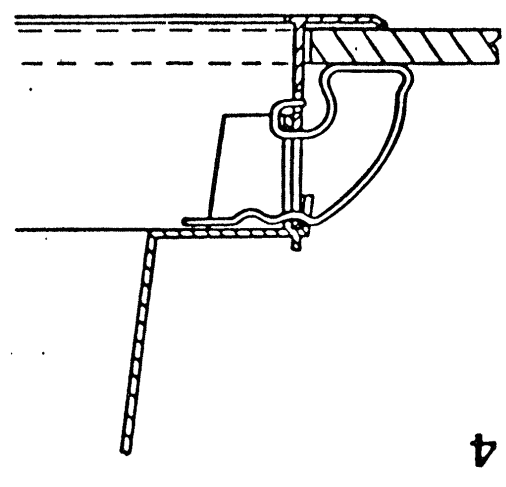
* The neck adaptor should be attached to the multi directional outlet, before installation and installed, in the following sequence and manner.



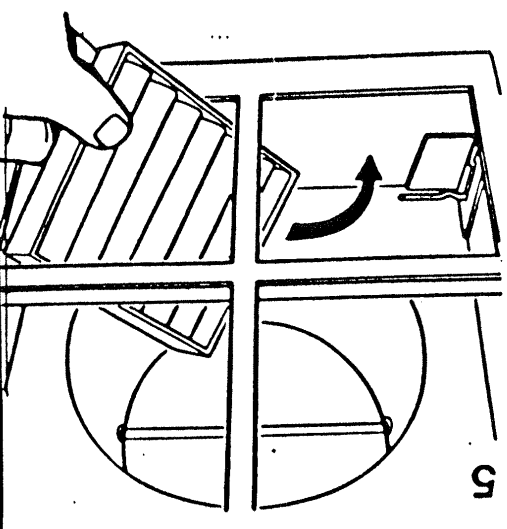
1. In the neck adaptor onto the outlet ensuring the legs fit inside the neck of the outlet and that the slots align with each other. Place the clip into the slot as shown, by squeezing the hook end of the clip with the thumb. Do not attempt to push the clip right through at this stage, but just insert far enough to retain the clip in the slot, thus locking both components together.



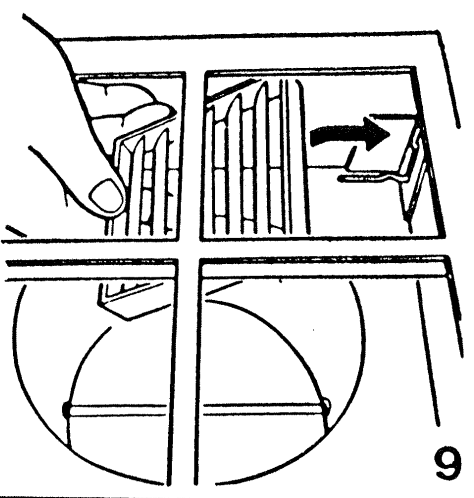
2. Mounting Method for M.D.O. & NECK ADAPTOR
Cut the appropriate size hole in the ceiling to receive outlet assembly allowing for the clips to pass through the hole.



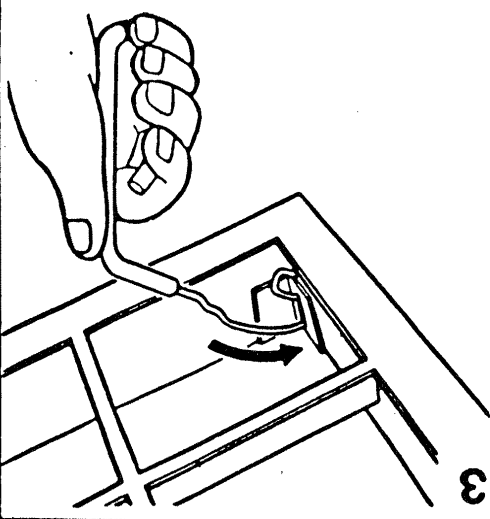
4. This shows a cut away section of the finished installation.



5. Replace the louvres into the desired position by inserting the louvre through the frame diagonally as shown.



6. Finally slide the louvre into position by entering it into the cross bar and first in the direction of arrow. This ensures that it does not interfere with the leg on the neck adaptor.

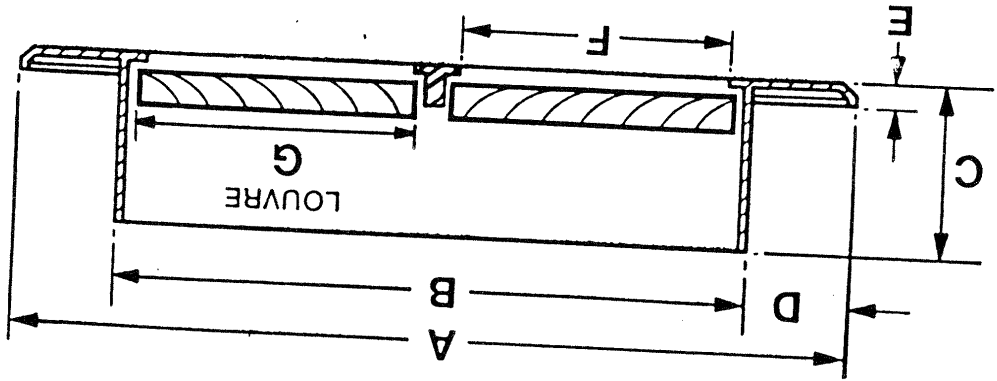


3. Hold the outlet - neck adaptor firmly into position with one hand and connect the hole in the insert tool over the tail end of the clip as shown. Press the clips into the fixed position, by using a curved forward motion, as shown by arrow. A slight downward pressure should be applied to the clip at the same time to engage the notch in the clip into the top of the slot. Check that the hook end of the clip locks into the hole provided. Sufficient pressure will have to be applied with the insert tool to give it the desired tension. Normally the 1st notch in the clip is sufficient for 13mm ceilings and the 2nd notch for 10mm ceilings.

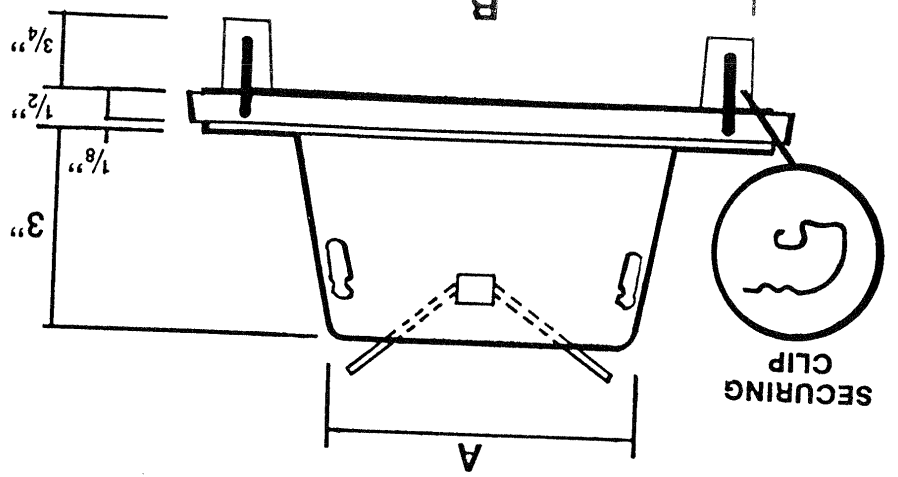
PERFORMANCE SPECIFICATIONS



Flow		CFM	Static Pressure "H ₂ O"	SOUND POWER LEVELS (dB re 1 pW)												Throw	Angle										
				Octave Band Centre Frequency (Hz)																							
				125	250	500	1000	2000	4000	dB(A)				1-Way		2-Way		4-Way									
2500	0.19	39	63	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	42	41	39
2400	0.18	38	65	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	38
2300	0.16	38	66	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	35
2200	0.15	38	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	32
2100	0.13	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
2000	0.12	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
1900	0.11	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
1800	0.10	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
1700	0.09	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
1600	0.08	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
1500	0.07	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
1400	0.06	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
1300	0.05	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
1200	0.04	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
1100	0.04	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
1000	0.03	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
900	0.02	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
800	0.02	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
700	0.01	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
600	0.01	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
500	0.01	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
400	0.00	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
300	0.00	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31
200	0.00	35	66	65	64	63	62	61	60	59	58	57	56	55	54	53	52	51	50	49	48	47	46	45	44	43	31



MODEL	9"	12"	14"	16"	18"	18"	20"
DIMENSION	A	10%	13%	15%	17%	19%	23%
B	9	11%	13%	15%	17%	19%	23%
C	2 1/2	2 1/2	2 1/2	3	3	3	3
D	3/4	3/4	3/4	3/4	3/4	3/4	3/4
E	1/4	1/4	1/4	1/4	1/4	1/4	1/4
F	4	5%	6%	7 1/2	8%	8%	9%
G	4 1/2	5%	6%	7%	8 1/2	8 1/2	9%



SIZES	DIM A	DIM B
6" DIA x 9" SQUARE	6"	9"
8" DIA x 9" SQUARE	8"	9"
10" DIA x 12" SQUARE	10"	12"
12" DIA x 14" SQUARE	12"	14"
14" DIA x 16" SQUARE	14"	16"
16" DIA x 16" SQUARE	16"	16"
16" DIA x 18" SQUARE	16"	18"
18" DIA x 18" SQUARE	18"	18"
18" DIA x 20" SQUARE	18"	20"

polypipe
range of MULTI DIRECTIONAL OUTLETS

PERFORMANCE DATA NOTES

Sound Pressure Levels, dB(A) re 20 μ Pa calculated with dBd deducted for typical room effect. Within the limits of measurement, noise levels and static pressures were identical for 1, 2 and 4 way static casing. All tests were done with a C. Components metal hood and acoustically flexible duct above the hood. Static pressures were measured within the nominal diameter section of the metal hood. Throw measured per ISO-1984 (B). The maximum distance from the centre of the core and a plane parallel to the hood face was 1.0 m.