

IC-610

USER'S MANUAL



Although the manufacturer has made every effort to ensure the accuracy of the information contained herein, this document is subject to change without notice due to ongoing product development.

WARNINGS AND PRECAUTIONS

Equipment, probe failure, blown fuses and/or tripped breakers may prove harmful to the contents of the building. Therefore it is strongly recommended to install backup devices and alarm or warning devices. Spare equipment should also be available at the owner's site. Equipment manufactured by the manufacturer is protected against normal line surges. High surges caused by thunder storms or power supply equipment may damage this equipment. For added security against line voltage surges it is recommended that surge and noise suppression devices be installed at the electrical distribution panel. Use of shielded cable for probes is recommended for protection against lightning. These devices are available from most electrical supply distributors.

RECOMMENDATIONS

The manufacturer recommends that all installation procedures described herein be performed by a qualified electrician or installation technician. Further more the manufacturer recommends to test all the functions and equipment connected to the IC, including the alarm system and backup devices, after installation, after changes to the installation and every month after that.

Fuse verification and replacement, as well as the proper setting of control values shall be the responsibility of the owner of this equipment.

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CHAPTER 1 - INTRODUCTION

1. GENERAL

This document provides you with the necessary information to install and operate the IC-610 as well as the IC-610SL (see page 6) . The information is presented as follows:

- Introduction
- Installation
- User's Guide
- Appendix

1.1 DESCRIPTION

Congratulations on your purchase of the IC-610 ventilation system. You have just acquired one of the safest, most reliable and userfriendly controls on the market. The IC-610 provides you with full control over temperature, humidity, pressure and heat, resulting in a comfortable environment for your livestock.

The IC-610's features are:

- Possibility to connect 6 sensors of the following types: static pressure, relative humidity, potentiometer, in-out temperature, (4-20 mA), and feed & water.
- 6 ON/OFF relays
- without PM-1 - 8 var. stages (4 VSM-2) and 6 ON/OFF stages
with PM-1 - 4 var. stages (4 fans max each) and 6 ON/OFF stages
or 6 ON/OFF stages and 8 ON/OFF stages (CM3-2 or CM10-2)
- Ramping (minimum speed, temperature, humidity, etc)
- High and low temperature recall
- Control & monitoring of feed and water consumption
- Alarm logic: high-low temp., power/control/probe failure, feed & water, fan failure
- Internal alarm relay with a 8 second time delay
- Second fan compensation (prevents drastic increases of CFM)
- Cool cell operation and air inlet control
- Fan speed display (RPM) with *Smart Fans* only

IC-610 - Intelligent Control

- Time clock for feed & water consumption, lighting, ramping ...

Enclosure: - Easy access
Hinged covers
High and low voltage components separated
Water-resistant

1.1.1 Compatible modules

The Intelligent Control is considered a “master control unit” and can control and monitor up to 8 of the following modules (1 or 2 per output):

- VSM-2** Variable Speed Module (max. 4), 2 variable stages, 6 Amp. nominal each (0.1 A - 6 A)
CM10-2 Control Module, 2 single speed stages, 10 Amp. each (0.3 - 10 A)
CM3-2 Control Module, 2 on/off stages 4 Amp. each (5 mA - 4 A)
CIM-1 Curtain, Air Inlet or 2 speed motors module (5 mA - 4 A)
CIP-1 Curtain and Air Inlet Positioner (5 mA - 3A)

IC-610SL This slave unit specifically designed for the IC-610 has 10 output leds. Used in conjunction with its master, the SL gives the operator 6 more inputs, 4 communication ports and 6 internal relays. The IC-610SL module basically doubles the number of outputs.

Figure 1 IC-610SL Faceplate



1.1.2 Other features

The IC-610 can also monitor up to 6 sensors among the following:

- Temperature sensor
- Humidity sensor
- Static pressure sensor
- 4 @ 20 mA

Other optional features of the IC-610:

- Manual override capability
- Compatible with the SVPC-40 computer interface

1.1.3 Configurations

The IC-610 contains a microprocessor which memorizes the operational logic programmed in the configuration you will download. The operational logic is a software program created for your particular configuration (ie. your equipment and installed control modules). The operational logic is stored inside the small configuration module supplied with the IC-610. After the "download", the configuration program is stored in the main (bottom) board. Should this board be replaced, a new download will be required. The downloading procedure is described later in this manual (refer to section 3.3 of this manual).

1.1.4 Applications

The IC-610 control is used for heating, cooling and ventilation equipment in animal confinement buildings or greenhouses. The applications where the IC-610 can be used include the following systems:

- Multistage ventilation / heating / sprinkler systems
- Combined natural and forced ventilation systems
- Room ventilation systems

1.1.5 Control modules

The IC-610 can be integrated in a fully automated system using its built-in program with various control modules. Four main categories of various modules are:

ON/OFF Module:The ON/OFF module operates in an ON/OFF switching mode using solid-state relays (CM3-2 & CM10-2).

Actuator Module:The actuator module is used on curtain machines and inlet actuators which provide OPEN and CLOSE commands.

Power Module: No special control module is required when the IC-610 is controlling a Power Module.

Variable Speed Module:The variable speed module controls the speed of regular variable speed fans.

1.2 DEFINITION OF TERMS

MAIN SET POINT

The desired room temperature. Other temperature settings on the IC-610 are relative to the main set point temperature.

RELATIVE SET POINT

A value added to or subtracted from the main set point which results in a new temperature at which a desired action starts or stops.

ROOM TEMPERATURE

The actual temperature of the room.

ROOM HUMIDITY

The actual relative humidity level of the room.

MINIMUM FAN SPEED

The desired minimum speed for variable speed fans.

RAMPING

An automatic daily reduction or addition in the main set point and all temperature settings are relative to this.

DIFFERENTIAL

ON/OFF (relay). Range of temperature where two conditions are possible. The output depends on whether the temperature was increasing or decreasing when it enters that range.

VARIABLE. (Bandwidth) Temperature range where a variable fan speed fan accelerates, as the temperature increase. Minimum value at relative set point and 100% at relative set point + Bandwidth.

DRIP COOL

A device used to cool down livestock (sprinklers).

CHAPTER 2

INSTALLATION

CHAPTER 2 - INSTALLATION

The manufacturer recommends that the following installation instructions be adhered to as closely as possible, and that all work be performed by a certified electrician. Failure to do so may void the warranty!

2.1 UNPACKING

Unpack the IC-610 and inspect contents for damage. Should the contents appear to be damaged, contact your local distributor to return the material.

The package should contain the following standard items:

- 1 IC-610 control
- 1 Power Fuse
- 1 Alarm Fuse
- 1 Temperature probe
- 1 User's Guide
- 1 Configuration document package including wiring diagrams and appropriate control settings

The following optional items may be added:

- Additional temperature/static pressure/humidity probes

2.2 MOUNTING

To limit the IC-610's exposure to noxious gases, install the unit in a hallway.

Make sure the IC-610 is properly installed, that is, side up with the cable entry holes facing down (see figure 1).

The IC-610 operates in a temperature range of 32°F to 120°F (0°C to 50°C).

The enclosure is watertight, but not splash proof or immersion proof. **DO NOT WATER** the control. Cover it carefully with plastic when cleaning the room.

It is prohibited to use overhead cables outside the building.

Use a screwdriver to remove the 3 screws of the top faceplate and the 3 screws of the access panel. Then, open both faceplates.

Mounting hardware is not included.

- Install mounting screw on wall and hang the unit in place by sliding the rear mounting hole of the IC-610 over the screw (see figure 1).
- Use two more screws to secure the IC-610 in place using the bottom mounting holes.

2.3 CONNECTION PROCEDURE

For the following connection procedure, refer to figure 2.

ELECTRICAL CONNECTIONS

The installation of the IC-610 and its connections to the various control modules should be well-planned for optimal performance and ease of use. The following guidelines are given to help establish the best installation configuration for your building and for the overall safety of people and livestock.

2.3.1 Electrical Power.

Locate the power source of your building and install the IC-610 in the most convenient location. Protection from electrical surges should be included in the planning of each installation. The IC-610 electrical power default is a 230 VAC power source. It is also able to run on 115 VAC.

2.3.1.1 - Line Voltage Selector Switch

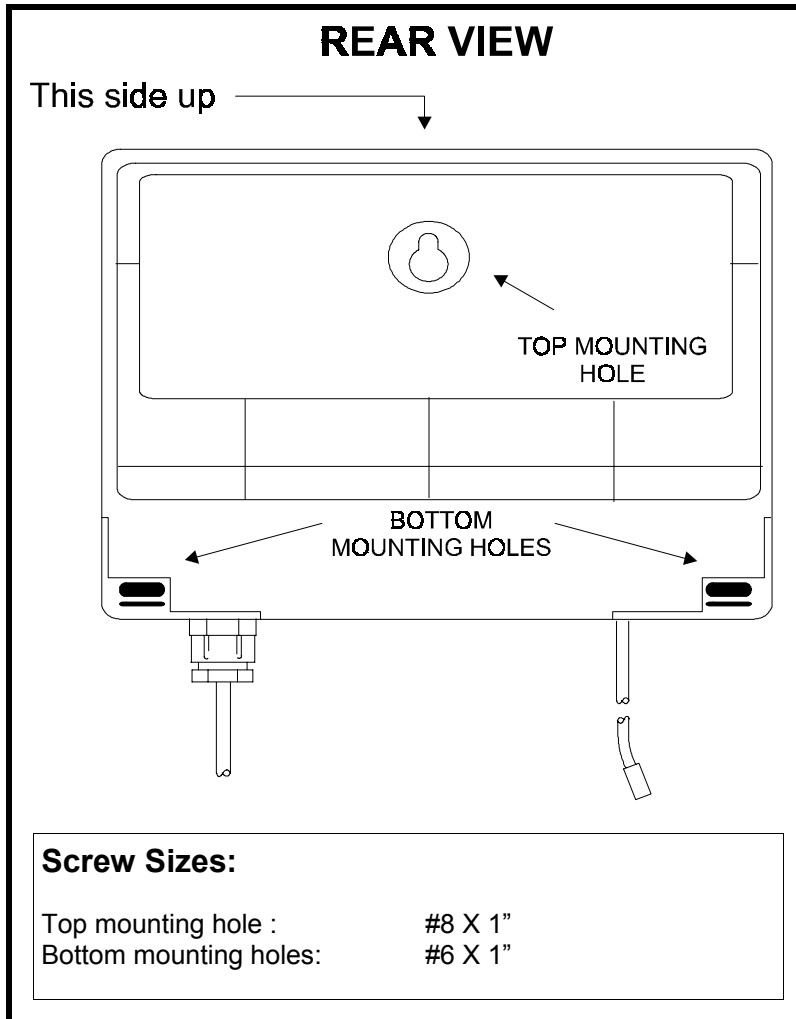
This switch is located on the surface of the main (bottom) board and adapts the IC-610 to 115 VAC or 230 VAC line voltage (see figure 2).

230V
115V

– **ATTENTION**

- Set the line voltage switch inside the IC-610 to the correct value before powering up the Intelligent Control.

Figure 2 Mounting Position and Devices



2.3.2 Electrical Power 3 Phase, 208 VAC/Control Modules

Control modules which are connected to the IC-610 (VSM-2, CIP-1) require the same phase as the IC-610, all other components can use a separate power source.

CAUTION

Make sure that the IC-610 and both power lines of the variable fan(s) are on the same phase. Otherwise the control signal of the IC-610 will be too early or too late and the fan will not rotate as expected.

2.3.3 Electrical Cables.



All electrical cables must be installed according to the local wiring code. Each control module must be connected to the master control unit using a two-wire low voltage cable. It is recommended to use a shielded wire cable to interconnect the different modules to the IC-610. The shielded wire cable is very efficient to protect the IC-610 against any electromagnetic interference generated by lightning or nearby operating machinery. This principle applies especially when the cable is longer than 3,5 meters (10 ft) and for any probe extensions of the same length or longer. See configuration document for wire and cable gauges.

2.3.4 Electrical Grounding.

All cables shields should be connected to the IC-610 power ground only, except for the cable connected to a PC interface (SVPC-40), where the shield should be connected as instructed in the SVPC-40 manual.

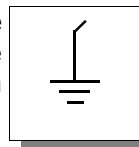


Figure 3 IC-610 Main Board (for board 1059 A, B ou C)

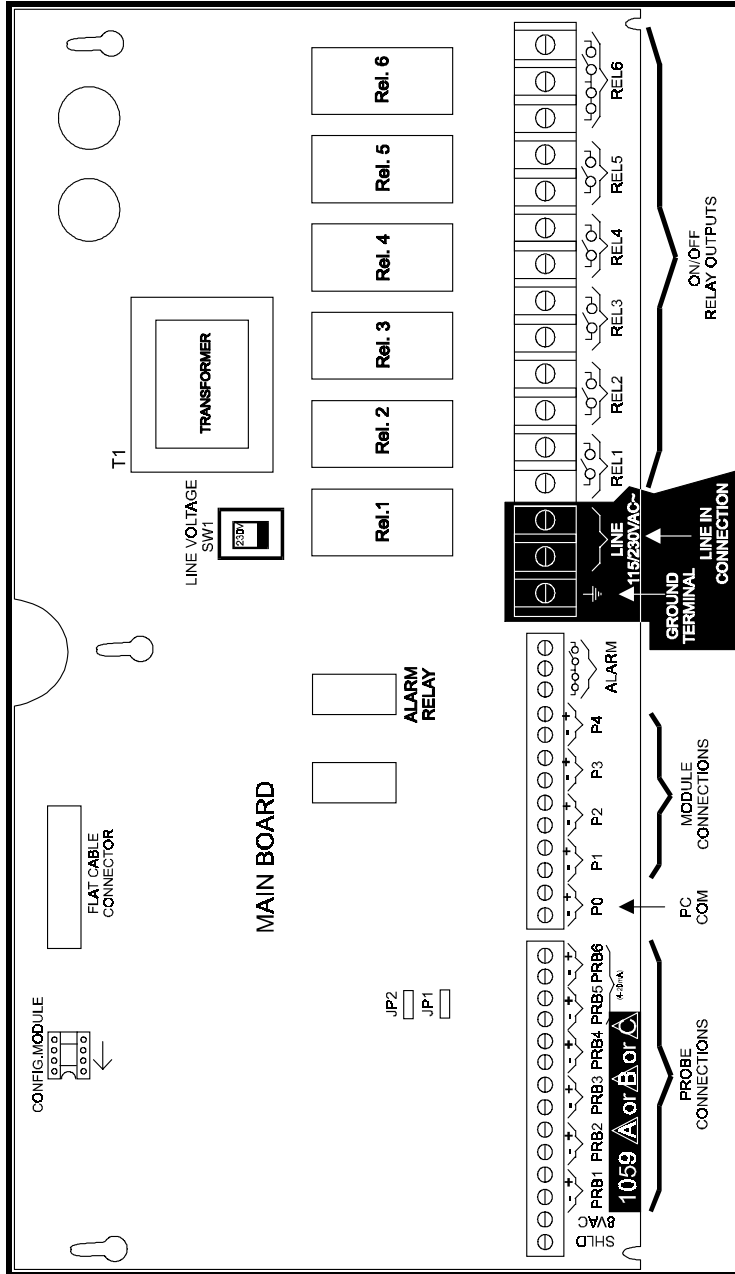
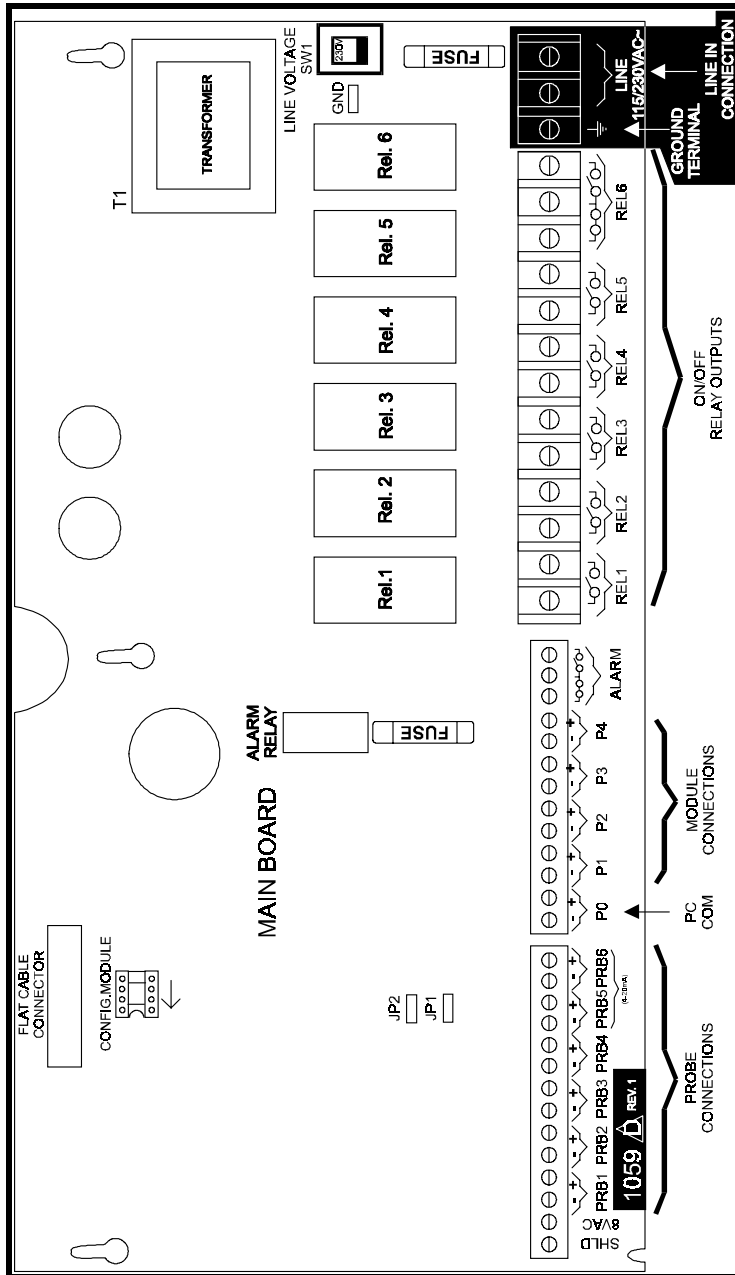


Figure 4 IC-610 Main Board (for board 1059 D)



2.3.5 Safety Control Backup.

A safety control backup is strongly recommended to ensure a safe environment. The use of an alarm, warning device or other backup device, which can detect equipment failure, blown fuses and/or tripped breakers, helps to prevent harm or damage to the building and its contents. The safety control backup wiring, illustrated in figures 3 and 4 and the following guidelines, will help you avoid serious consequences.

- a) **BACKUP POWER SOURCE.** A backup relay (DPDT) connects to the power source 1 in normal operation but will switch to the power source 2 if source 1 is disabled. The backup relay should be selected to ensure it is able to support the required power load (see figure 3).

- b) **BACKUP THERMOSTAT.** It is also strongly recommended to put a thermostat to at least one fan parallel to the IC-610 module output (see figure 4). If the Intelligent Control fails, the backup thermostat will activate the dedicated fan at full speed as soon as temperature reaches the set point of the thermostat. The thermostat should be accessible for adjustment and should be set at 3 to 5 degrees above the fan's relative set point.

2.3.6 Terminal Block Connections.

The IC-610 terminal block comes with 4 connections for control modules: P1 to P4 (see figure 2). Each module must be wired to its own terminal. Refer to the configuration document and wiring diagrams supplied for your equipment.

Figure 5 Safety Control Backup Wiring 1

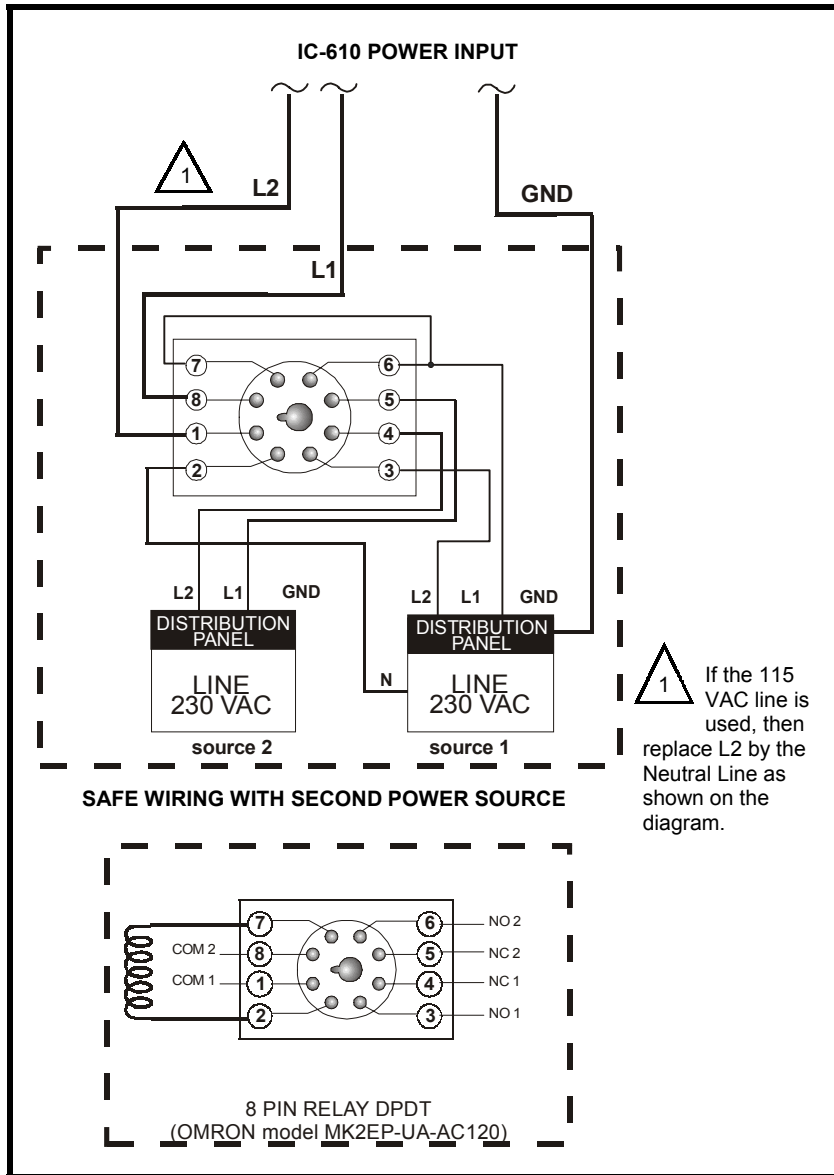


Figure 6 Safety Control Backup Wiring 2

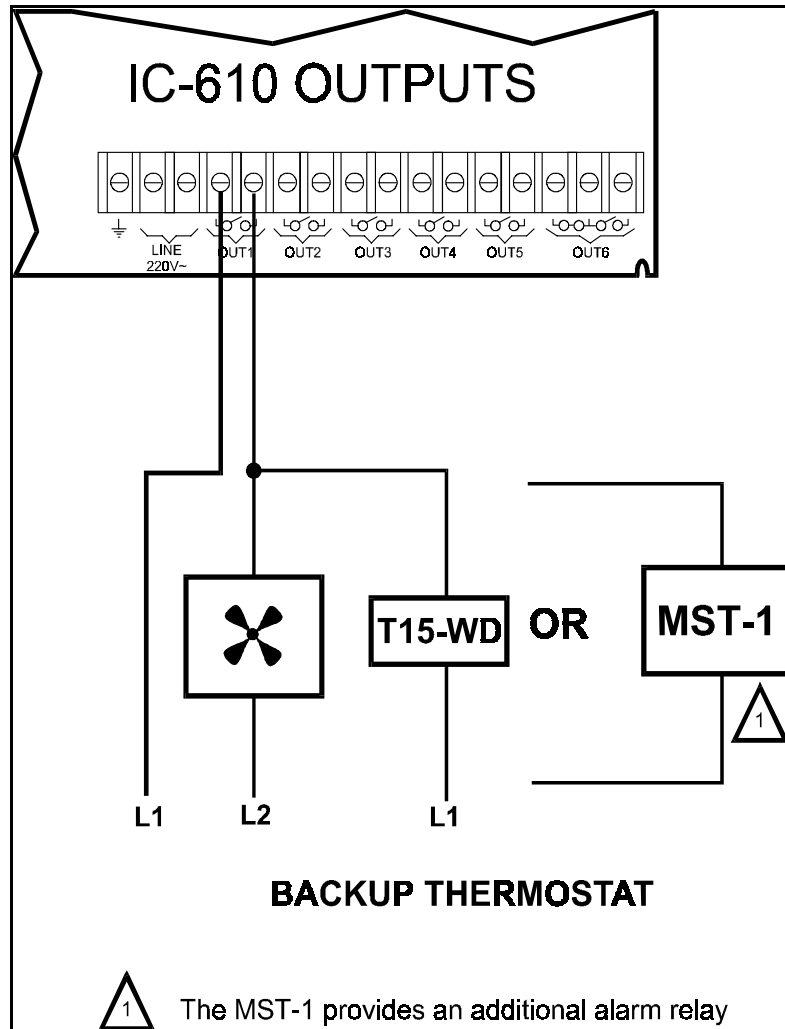
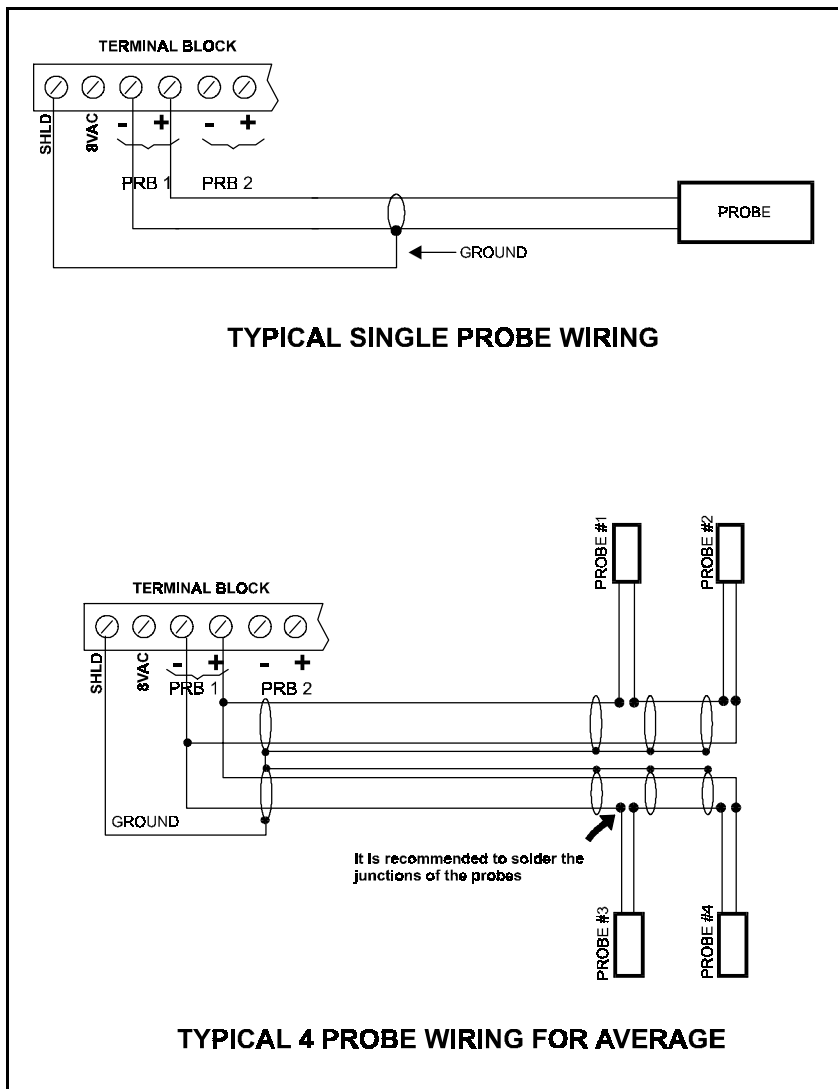


Figure 7 - Typical Sensor Wiring



Note:

Temperature probes use a "Class II" low voltage circuit. The cables can extend up to a distance of 500 ft (150 m). Use shielded cabling for probes. Connect the shields to the SHLD terminal. Failure to do so may result in inaccurate readings.

2.4 GUIDELINES FOR MODULE AND SENSOR LOCATIONS

2.4.1 Location of Control Modules.

The control modules should be placed in easy access locations but away from damaging elements. They can be installed either near the equipment they control, such as fans and curtain machinery, or in a central area close to the IC-610.

(See module manual for recommended distance between control and module)

2.4.2 Inside Temperature Sensor.

The inside temperature sensor should be located in the area which gives the most accurate temperature reading to achieve optimum ventilation. The sensor should also be connected to the IC-610 with a shielded two-wire cable (see figure 5). It should be located in an area protected from operating machinery, animal bites, personnel or anything that could damage the sensor.

2.4.3 Inside Temperature Average Setup.

An optional setup involves the use of four temperature sensors wired in a series/parallel circuit (see Figure 5) to provide a single average temperature reading from the four probes. Refer to the configuration document supplied with the IC-610 and see the wiring diagram of this optional setup.

2.4.4 Outside Temperature Sensor .

The outside temperature sensor should be installed in a location which is not influenced by heat generated from inside the building or direct sunlight. It should also be protected from physical damage.

2.4.5 Static Pressure Sensor.

The static pressure sensor should be installed near an outside wall and connected to the IC-610 with a three-wire cable. Two small flexible vinyl tubes are connected to the sensor to allow sampling of the inside and outside static pressures. Refer to the Static Pressure Sensor (SPS-1) manual for installation instructions.

2.4.6 Probes and Modules.

Install the temperature sensors and control modules supplied with your configuration according to the wiring diagrams in the configuration document.

2.4.7 Setup

Once the IC-610 is properly mounted on the wall, open both faceplates and perform the following steps:

- a) Ensure the flat cable is properly connected.
- b) Connect the cable wiring of each control module and sensor to the terminal blocks. The wiring connections are illustrated in the wiring diagram provided with the configuration document.
- c) When upgrading your system with a new configuration, cut out the faceplate labels supplied with the configuration document and slide them in the front panel. Then, proceed to downloading the configuration (refer to Chapter 3).
- d) Close the front panel and the lower access cover and secure them with the screws previously removed.
- e) Before the adjustment, review Chapter 3 of this manual for the control descriptions of the IC-610.

2.5 ALARM CONNECTIONS

The IC-610 provides a normally open and normally closed dry contact to set off an alarm in case low or high temperature conditions occur. Moreover, this same contact can be used to signal a power failure or other malfunctions. It may be connected to an alarm system or directly to a siren and / or auto-dialer.

Make the normally closed (NC) or normally open (NO) connections as indicated in figures 6 and 7.

CHAPTER 2 - INSTALLATION

Figure 8 Wiring for an Alarm System that Detects a Circuit Opening

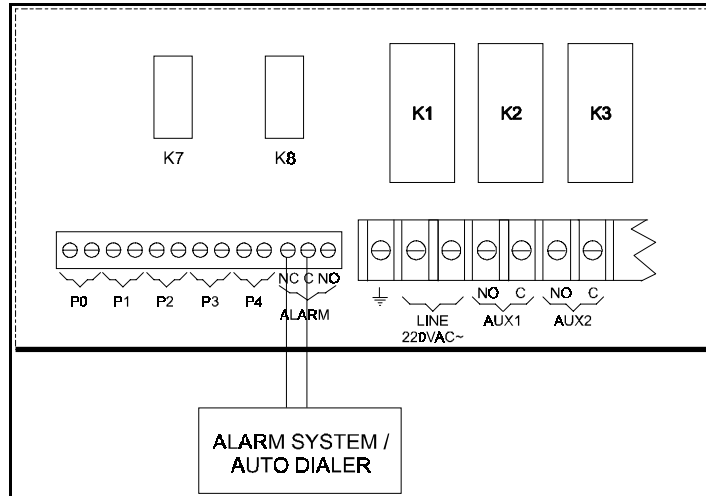
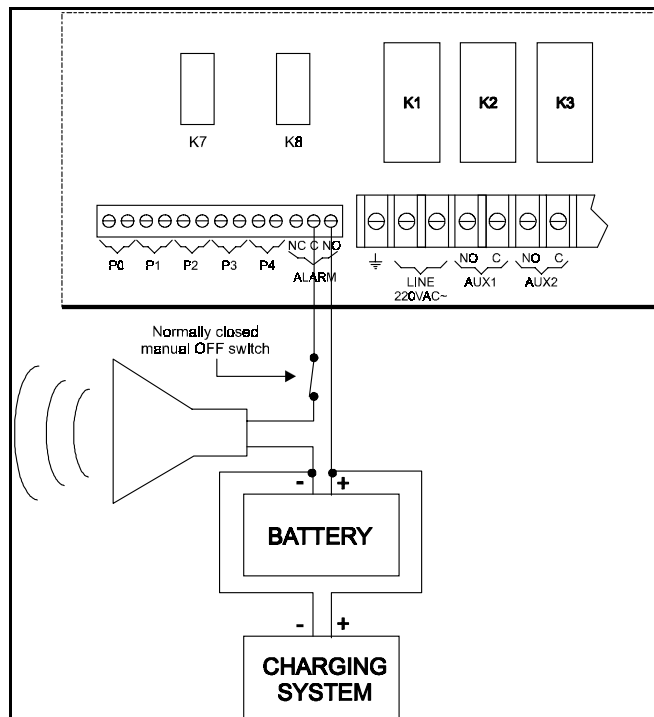


Figure 9 Wiring for the Installation of a Siren



CHAPTER 3

USER'S GUIDE

3.1 FACEPLATE

The IC-610's faceplate, illustrated on the next page, features 2 status windows (1 LCD and 1 LED), 1 settings list, 1 outputs list with LEDs, 2 function buttons (F2 and F3), 2 arrow buttons and 2 value setting buttons (+ and -). Below is a brief description of all the features, from left to right on the faceplate.

3.1.1 Settings List

On the left-hand side of the faceplate is a list of the settings programmed in the ordered configuration. Due to limited space, there is enough room to list 16 to 23 settings. All settings that do not show up can be accessed with the arrow buttons.

3.1.2 LCD Display

The LCD display is a userfriendly device which enables users to visualise and modify settings rapidly and efficiently. The display also shows a description of the alarm status.

3.1.3 Function Buttons

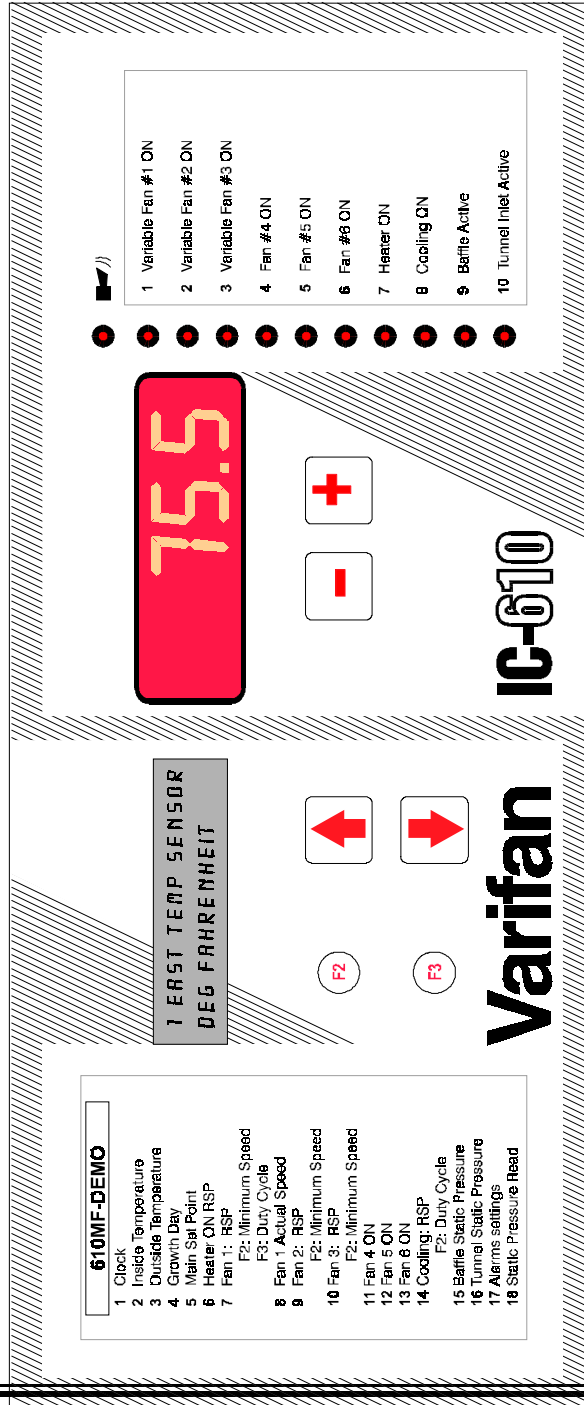
The round function buttons help users to select extra settings which appear on the list with the F2 and F3 symbols. These settings may be accessed first by selecting the main parameter with the arrow buttons. Pressing the appropriate function button (F2 or F3) will then make the second or third function appear on the display. Then, pressing one of the arrow buttons automatically switches the control back to the F1 menu.

3.1.4 LED Status Window

The LED status window features a 5 digit LED readout display of temperature in Fahrenheit or Celsius, or programmable settings. After a setting is selected, its value appears on the LED display. If the value is flashing, it can be changed with the + and - buttons.

3.1.5 Settings buttons (arrows)

The settings buttons are represented by 2 squares with arrows on them. Pressing the upper or down arrow will move up or down the function 1 settings list. To visualise function 2 and 3 settings, locate them on the settings list, then use the settings buttons to select the function 1 number next to which they are listed. Only then, press the function 2 or 3 button.



3.1.6 Value buttons (+ and -)

The value buttons appear as 2 squares with a + and - sign on them. They are used to increase or decrease the value on the LED window. Press the button once and release it to increase or decrease the value by one increment. The value may be changed quickly by keeping your finger on either button.

3.1.7 Output segments

On the right-hand side of the faceplate appear 11 LEDs vertically aligned, next to which is a list of 11 outputs (1 alarm and 10 multi-purpose outputs). A LED comes on whenever the respective output is active or in alarm.

3.2 SETTINGS

The User's Guide contains a description of only a few settings that appear in most configurations, such as: ramping, growth day, alarm. The other settings, which are easier to set, are briefly explained in the configuration document.

3.2.1 Time of Day (time clock)

The IC-610 comes with its own integrated time clock. This feature is appreciated by users who want to know the current time of day. Note that if a power failure occurs, the clock will keep the time at which the failure occurred. However, the time clock's main purpose is to allow ramping and feed & water consumption monitoring, as these events occur every 24 hours or at midnight each day.

The following instructions show how to change the time of day on the control:

- F1:** The time is displayed in a HH:MM format and does not flash. The + and - buttons serve no purposes.
- F2:** Minutes are flashing and can be adjusted with the + and - buttons.
- F3:** Hour is flashing and can be adjusted with the + and - buttons.

3.2.2 Growth Day

The Growth Day plays an active part in the ramping setting. With the F2 pushbutton, users can program the current day of a growth curve. Day by day, the relative calendar's value will increase by increment of 1, from a minimum setting of 1 to a maximum setting determined by the configuration.

The following instructions show how to set the Growth Day of a ramping curve:

- F1:** The Growth Day value is displayed and does not flash. The + and - buttons serve no purposes.
- F2:** Parameter's value is flashing. It may be modified with the + and - buttons. The F2 mode is deactivated when the supervisor mode prohibits any modification of the Growth Day. If the Growth Day is OFF, all ramping is deactivated (see section 3.2.3). F3 not used.

3.2.3 Ramping

The Ramping setting automatically changes the value of a setting every 24 hours (or midnight) each day. The amount by which the setting is changed is determined by the ramping curve or growth curve.

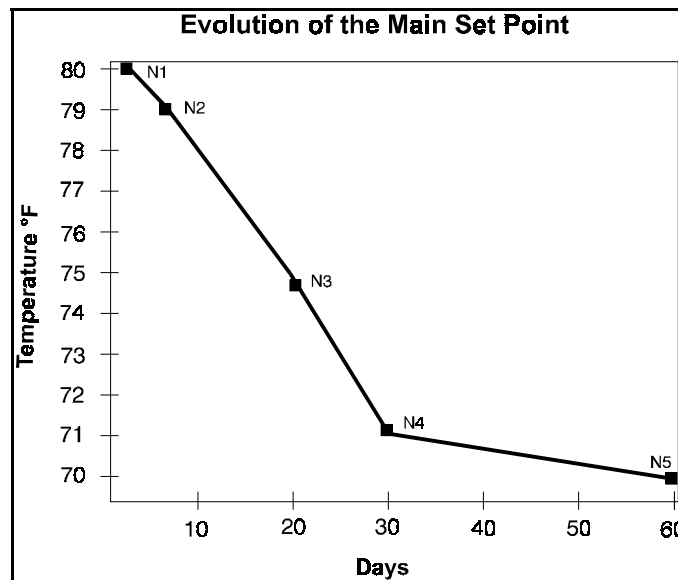
The following instructions show how to program the ramping curve (see also example on next page):

- F1:** Displays the Main Set Point. When Growth Day is OFF, the main set point value flashes. Adjust the parameter's value with the + and - buttons. This value can only be adjusted when flashing.
- F2:** Establishes the days on the ramping curve. The LED display shows NN:DDD. NN represents the number of a point. DDD represents the day corresponding to the N point. When Growth Day is OFF, DDD flashes and can be adjusted with the + and - buttons. Press F2 to go to the next points.
- F3:** Over.

F3: Adjusts the values on the ramping curve. The LED display shows NN:VVV. NN represents the point's number whereas VVV represents point N's corresponding temperature value. When Growth Day is OFF, VVV flashes and can be adjusted with the + and - buttons. Press F3 to switch points.

The following graph shows a typical ramping curve for the main set point.

Figure 10 Typical Ramping Curve



This five point curve may be entered as follows:

- 1 Make sure the Growth Day setting is OFF (see section 3.2.2).
- 2 Select the Main Set Point parameter with the arrow buttons.
- 3 By now, the LCD should read "Main Set Point". The value on the LED display should be flashing. If not, it is because the GrowthDay parameter is still ON.

- Press F2. "Set day" should now appear on the second line of the LCD display. The LED display will show 1: DDD (the day of the first point of the curve). Set this value to 1 with the + and - buttons.
- 4 Press F2 again. The LED display will read 2: DDD. The control is asking you to enter the day for the second point of the curve. Set the value to 7.
 - 5 By pressing F2 and adjusting the days for the 3 remaining points on the curve to 20, 30 and 60 you are now ready to enter the temperature values for each point.
 - 6 Once the day for the last point of the curve is entered, press F2. You should now be back to a point where the LED display is flashing a temperature value and the "Set day" message should disappear.
 - 7 Press F3. The LCD display should now read "Set value". You may now enter the temperature values for each point on the curve the same way you entered the days. In the example, these values are 80, 79, 75, 71 and 70.
 - 8 The whole ramping curve is now set. To enable temperature ramping, simply set the Growth Day to 1 and the IC-610 will follow the curve.

NOTE:

Before the first point, the set point takes the value entered for the first point. For example, point 1 is at 80°F at day #10. From day #1 to day #10, the set point is 80°F.

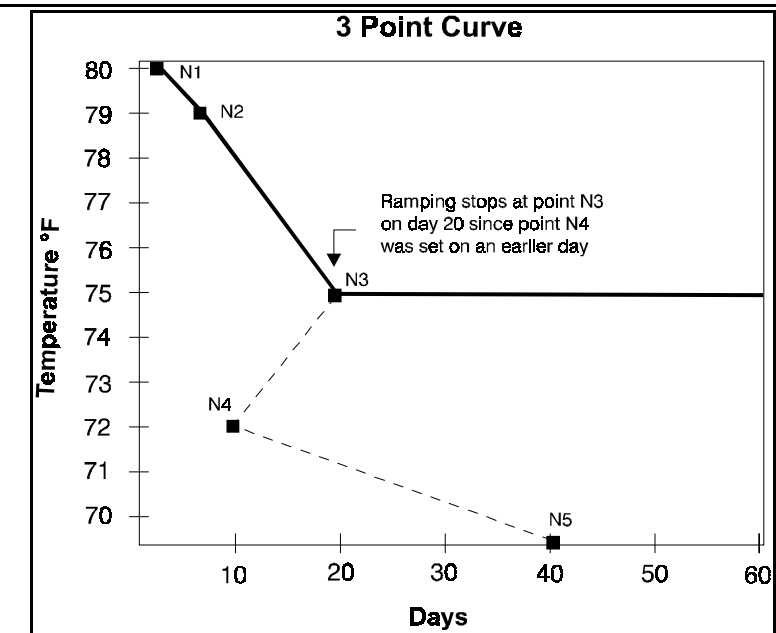
After the last point, the growth curve remains operational. While it continues to count the days, the set point does not flash and cannot be changed. For example, the last point (day #40) is set at 70°F. After day #40 the set point remains at 70°F, until ramping is deactivated.

NOTE:

Ramping is interrupted when days fail to respect a chronological order. However, this characteristic may be useful to users unwilling to use the 5 “preset” ramping points.

The following illustration shows how users can give faulty values to the last 2 points to obtain a 3 point curve.

Figure 11 Three point ramping curve



3.2.4 Probes

The following instructions show how to read the current temperature of 1 or more rooms as well as the recorded highs and lows for inside and outside temperatures.

F1: The probes' average value is displayed and does not flash. The + and - buttons serve no purposes. If the gap between the recorded values is too great, the *Err* message will be displayed.

F2: The probes' individual values are displayed sequentially. After 60 seconds, the F1 menu comes back on.

F3: Displays the recorded highs and lows. Press simultaneously the + and -buttons for 2 seconds to clear the highs and lows. The *Clr* message appears for 2 seconds to confirm the clearing. Then, after 60 seconds, the F1 menu comes back on.

3.2.5 Supervisor Mode

The supervisor mode allows users to read and adjust all flashing parameter values by entering a code containing 3 numbers, as indicated in the configuration document.

When the control **is not in supervisor mode**, certain parameters are hidden or locked and can not be modified. However, the flashing ones are not locked and can still be modified.

CODE ENTRY PROCEDURE

1. Press the lower arrow to access the supervisor mode, which is normally the last parameter. The LED display will show if the mode is ON (Su :ON) or OFF (Su : OFF).
2. If it is OFF, enter the code first by pressing **F2**. The LED display shows N: for the value number, then flashing 00 indicating the code values.
3. If the supervisor code is : 45, 12, 05, first enter 45, then press **F2** to access the second code number. Then, enter 12, followed by **F2** and enter the third number which is 05.
4. Finally, press **F3** to validate the code.
5. If the entered code is correct, the control will switch to supervisor mode (or switch the mode OFF if it was already ON) and go back to F1.
6. If the entered code is incorrect, the *Err* message will flash during 3 seconds.

3.2.6 Feed & water Consumption

The “History” parameter allows to read the feed or water consumption since midnight and also since the last clear (total and daily). Consumption is displayed in a value determined by the IC configuration.

F1: The current day’s consumption (since midnight) is displayed and does not flash. Buttons + and - are not used, except when they are pushed simultaneously to clear the current day’s consumption. `Clr` is displayed.

F2: Total consumption since the last clear (except the current day) is displayed and does not flash. Press simultaneously on the + and - buttons to clear the history. The display then confirms the clearing operation with the `Clr` message. Press the F2 button again to return to F1 mode.

F3: The daily consumption since the last clear is displayed in a NN:CCC format, starting with the last day. NN is the day’s number and CCC is the consumption value, in lb or in kg, L, gal ... Press F3 to access the previous . Values do not flash. Press simultaneously on the + and - buttons to clear the history. The display then confirms the clearing operation with the `Clr` message.

Example: Values displayed in F3 mode:

```
05:785    <- Last Day
04:695
03:750
02:740
01:790    <-First Day
```

3.3 CONFIGURATION

3.3.1 Downloading a new configuration

Below is the procedure to download a new configuration in the IC-610:

- a) Turn off the power source on the IC-610 (flip the circuit breaker on the power distribution pannel).
- b) Remove the faceplate screws and lift up the cover.
- c) Locate the configuration module (top left-hand corner) and insert the config. module into the socket of the main board. Make sure the arrow of the config. module is pointing the same direction as illustrated on the main board (see figure 2).
- d) Switch on the power source. The display on the front panel should indicate *dnLd* for approximately five seconds. If *dnLd* is not displayed, try one more time. If display is still not responding, remove and replace the config. module. Make sure the arrow of the config. module is pointing the same way as on the main board.
- e) When the downloading procedure is complete, remove the config. module and place it in the bottom part of the enclosure or in another safe location.

NOTE :

If the config. module is not removed after the downloading procedure, the control will reload the default values each time it is resetted or each time its power is turned off and back on, erasing the values entered by the customer.

3.4 ABBREVIATIONS

CFM	Cubic Foot per Minute
dnLd	Download
DPDT	Double Pole Double Throw
DRT	Desired Room Temperature
Hz	Hertz
LCD	Liquid-Crystal Display (Grey)
LED	Light Emitting Diode (Red)
mA	Milliampere
RPM	Revolutions per Minute
RSP	Relative Set Point
VAC	Volts of Alternating Current

APPENDIX

TROUBLESHOOTING

SYMPTOM	CAUSE	REMEDY
Temperature probe reads <i>LO</i>	<ul style="list-style-type: none"> – Temperature is below -6°F (-21°C) – Probe is disconnected or defective 	<ul style="list-style-type: none"> – Check all connections. If the problem persists, and the temperature is within normal range, replace the probe.
Temperature probe reads <i>HI</i>	<ul style="list-style-type: none"> – Temperature is above 168°F (76°C) – Probe is short circuited or defective 	<ul style="list-style-type: none"> – Check all connections. If the problem persists, and the temperature is within normal range, replace the probe.
Temperature average reads <i>Err</i>	<ul style="list-style-type: none"> – Temperature readings of the probes used in the average are too different and the control is unable to calculate a proper average 	<ul style="list-style-type: none"> – Make sure all the probes are working properly. If so, contact your local distributor
Displays are blank	<ul style="list-style-type: none"> – Voltage selector setting is inaccurate – IC-610 is not powered – Ten pin flat cable between the main and the top boards of the IC-610 is disconnected 	<ul style="list-style-type: none"> – Make sure the control is powered – Make sure the line voltage selector switch is properly set – Make sure the 10 pin flat cable is connected
Display reads 88888 and <i>Err</i> continuously	<ul style="list-style-type: none"> – Configuration memory integrity has been compromised 	<ul style="list-style-type: none"> – Download the configuration once again (refer to chapter 3)

SYMPTOM	CAUSE	REMEDY
Variable speed fans hooked to a VSM module make humming noise (in auto mode) but do not work properly	– Fans are not connected on the same phase as the IC-610	– Make sure the IC-610 is on the same phase as the variable speed fans
Ramping is interrupted	– Ramping curve was improperly set or has reached the last day.	– Reset the curve (points and days) in chronological order
LCD display is blank	– Contrast has not been adjusted	– Adjust contrast with the potentiometer behind the faceplate.

SPECIFICATIONS

DESCRIPTION	VALUE
Input Power	- 12 W max
Power Source	- 115/230 VAC, -20%, +10% - 50/60 Hz
Power Fuse	- 0.125A, 250V, Slo-Blo
Output (Relays 1 to 6)	- 10 A; 250VAC - 1 HP @ 250 VAC - Minimum load 25mA @ 50/60Hz
Alarm Relay	- 30 VDC, 1 A

Storage temperature: -22°F to 130°F (-30°C to 55°C)

Operating temperature: 32°F to 120°F (0°C to 50°C).

Temperature range: -6° to 168°F (-21°C to 76°C)

Weight: 6 lb (2.72 Kg)

Size: 12¼"X11"X4¾"
(32X28.5X11.5 cm)

Limited Warranty

The manufactured equipment and supplied components have gone through rigorous inspection to assure optimal quality of product and reliability. Individual controls are factory tested under load, however the possibility of equipment failure and/or malfunction may still exist.

For service, contact your local retailer or supplier. The warranty period shall be for two years from manufacturing date. Proof of purchase is required for warranty validation.

In all cases, the warranty shall apply only to defects in workmanship and specifically exclude any damage caused by over-voltage, short circuit, misuse, acts of vandalism, fortuitous events, acts of God, flood, fire, hail, lightning or any other natural disaster. Any unauthorized work, modification or repair on this product automatically voids the warranty and disclaims the manufacturer from all responsibility.

The manufacturer assumes only those obligations set forth herein, excluding all other warranties or obligations. This warranty stipulates that in all cases the manufacturer shall be liable only for the supply of replacement parts or goods and shall not be liable for any personal injury, damages, loss of profits, interrupted operations, fine contravention of the law or damages to the production of the PURCHASER and the PURCHASER shall take up the defense and hold the manufacturer faultless regarding any legal or extra legal proceedings, notice, or claim by the customer or by a third party, and regarding any legal and extra legal expenses and fees brought forward on by such damages.

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